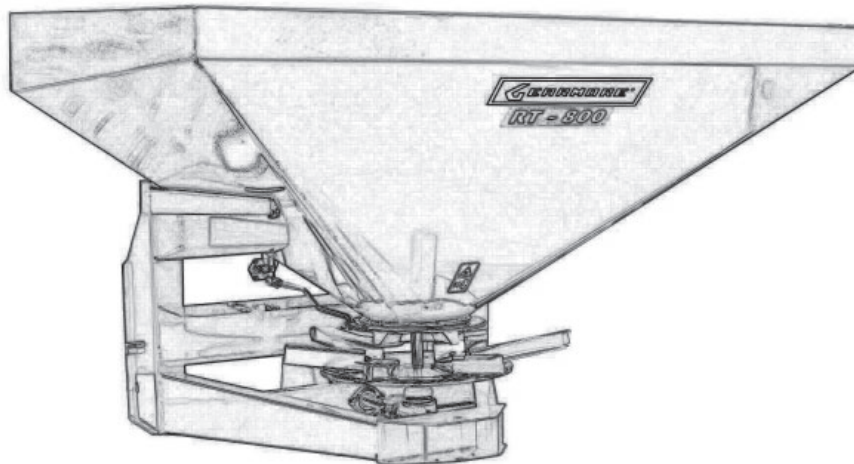


GEARMORE INC.

SINGLE SPINNER SPREADER



Operation,
Service & Parts Manual
For Model RT800

August 2019

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1. INTRODUCTION

We would like to thank you for purchasing a Gearmore product and we assure you that you have made a good choice, as now you have a very high quality machine. Please follow all instructions contained in this manual for a long and trustworthy machine life.

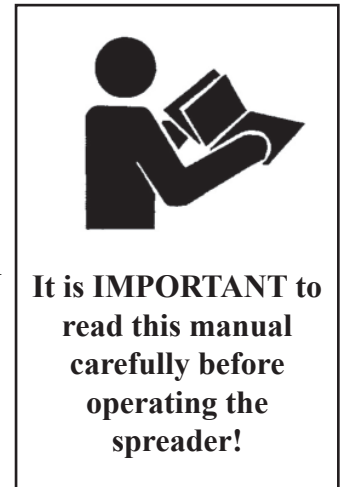
Know your controls. Read this manual and the manual provided with your tractor before operating your equipment. Keep this manual handy for ready reference. Learn how to stop the tractor engine and spreader quickly in case of an emergency. **DO NOT** allow adults without proper instructions or children to operate machinery. Require all operators to read this manual carefully and become acquainted with all adjustments and operating procedures before attempting to operate the equipment. Replacement manuals can be obtained from your selling dealer.

The equipment you have purchased has been carefully engineered and manufactured to provide dependable and satisfactory use. Like all mechanical products, it will require cleaning and upkeep. Lubricate the unit as specified. Please observe all safety information in this manual and safety decals on the equipment.

For service, your authorized dealer has trained mechanics, genuine service parts, and the necessary tools and equipment to handle all of your service needs.

Use only genuine service parts. Substitute parts will void the warranty and may not meet standards required for safe and satisfactory operation. Record the model number and serial number of your equipment in the warranty page of this manual.

Throughout this manual, the term **IMPORTANT** is used to indicate that failure to observe procedures can cause damage to equipment. The terms **CAUTION**, **WARNING** and **DANGER** are used in conjunction with the Safety-Alert Symbol, (a triangle with an exclamation mark), to indicate the degree of hazard for items of personal safety.



This Safety-Alert Symbol indicates a hazard and means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!



DANGER

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.



WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed.



CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury.

IMPORTANT

Indicates that failure to observe can cause damage to equipment.

NOTE

Indicates helpful information.

2. PREPARATION CHECK LIST



THIS CHECKLIST TO REMAIN IN OWNER'S MANUAL
IT IS YOUR RESPONSIBILITY TO COMPLETE THE PROCEDURES LISTED
BELOW BEFORE OPERATING THE SPREADER

Preparation Check List

- 1. Implement is completely assembled.
- 2. Inspect for damage and loose or missing parts
- 3. All decals in place and readable.
- 4. All fittings and drive components are secure.
- 5. Overall condition good.
- 6. Check hopper for any foreign objects.
- 7. Operator has been instructed on the safe and proper use of the implement.
- 8. Lubrication - See *Lubrication & Maintenance* Section

The purpose of this manual is to assist you in operating and maintaining your spreader for years of service. Read it carefully. The information and instructions in this manual have been compiled from extensive field experience and engineering data. Some information may be general in nature due to unknown and varying operating conditions. However, through experience and these instructions, you should be able to develop procedures suitable to your particular situation.

The illustrations and data used in this manual were current at the time of printing, but because we maintain an ongoing program of product improvement, we reserve the right to make improvements in design or changes in specifications without incurring any obligation to install them on units previously sold. Because of the possibility that some photographs in this manual were taken of prototype models, production models may vary in some detail.


All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

RETAIL CUSTOMER'S WARRANTY RESPONSIBILITY
















It is the Retail Customer and/or Operator's responsibility to read the Operator's Manual, to operate, lubricate, maintain and store the product in accordance with all instructions and safety procedures. Failure of the operator to read the Operator's Manual is a misuse of this equipment. It is the Retail Customer and/or Operator's responsibility to inspect the product and to have any part(s) repaired or replaced when continued operation would cause damage or excessive wear to other parts or cause a safety hazard. It is the Retail Customer's responsibility to deliver the product to the authorized dealer from whom he purchased it, for service or replacement of defective parts which are covered by warranty. Repairs to be submitted for warranty consideration must be made within thirty (30) days of failure. It is the Retail Customer's responsibility for any cost incurred by the dealer for traveling to or hauling of the product for the purpose of performing a warranty obligation or inspection.

3. SAFETY INFORMATION

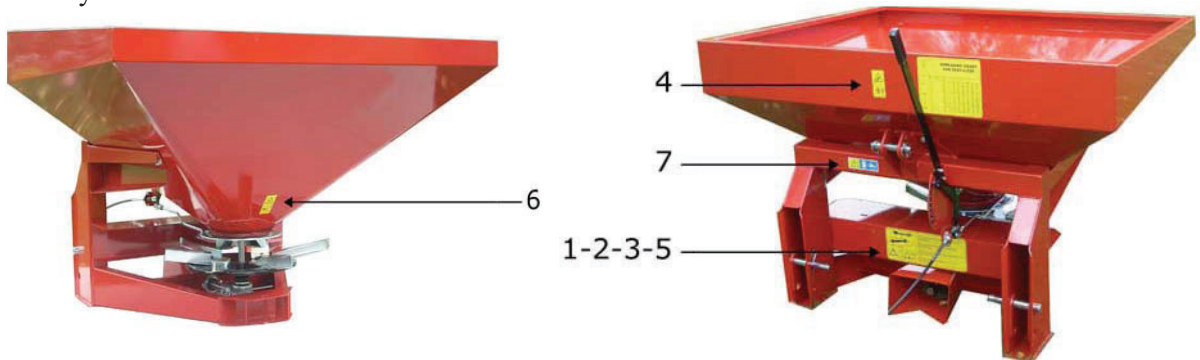
3.1 SAFETY DECALS

	<p>ATTENTION! Be sure that the safety labels are readable. Clean them using a cloth, water and soap. Replace the damaged labels placing them in the right position, as subsequently described.</p>
---	---

The safety signs on the machine supply the most important indications; their observance helps your safeness.

 	<p>1. ATTENTION! Before any intervention on the machine, switch off the tractor motor, remove the start up key, set the parking brake and carefully read the operator's manual.</p>	 	<p>2. ATTENTION! - DANGER Risk of entangling and dragging. Do not put hands or stay near the moving parts.</p>
 	<p>3. ATTENTION! To ensure the machine proper operation, the tractor power take-off shall turn counter-clockwise at 540 RPM.</p>	 	<p>4. ATTENTION! - DANGER Risk of crushing due to the tractor motion. Do not stand behind the tractor.</p>
 	<p>5. ATTENTION! - DANGER Risk of material and/or objects projection due to fertilizer spreading. Keep yourself at a safe distance of at least 30 ft. from the machine.</p>	 	<p>6. ATTENTION! - DANGER of shearing. Do not approach limbs to the pendulum when the machine is running.</p>
  	<p>7. ATTENTION! Mandatory use of protection gloves and shoes.</p>		

Placement of safety decals on machine:



3. SAFETY INFORMATION (continued)

3.2 OPERATIONAL SAFETY

Guards and safety shields are for your protection. **DO NOT** operate equipment unless they are in place.

ALWAYS engage tractor PTO at engine idle.

Disengage tractor PTO and shift into neutral before attempting to start engine.

Read and observe all safety decals on the tractor and spreader.

NEVER allow anyone, other than the operator, within 25' of machine while in operation.

DO NOT stop or start suddenly when going uphill or downhill. Avoid operation on steep slopes.

Be alert for holes in terrain and other hidden hazards. **ALWAYS** drive slowly over rough ground.

Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Be careful when changing directions on slopes.

Take all possible precautions when leaving tractor unattended: Disengage PTO, lower spreader, shift into neutral, set parking brake, stop engine and remove key from ignition.

Front tractor weights or front tire ballast should be used to enhance front-end stability on small tractors.

3. SAFETY INFORMATION (continued)

3.2 OPERATIONAL SAFETY (continued)

ATTENTION!

Any maintenance, adjustment and cleaning operation must be carried out with the machine lowered to the ground (in stable conditions), the tractor engine off, power take-off disconnected, parking brake on, and start-up key removed from the panel.

Machine start-up and stop controls are those of the pulling tractor; the machine is not equipped with controls.

While removing solid parts of fertilizer, the machine must be disconnected from the tractor. For this operation, use the specific tools.

In case of failure or improper operation, the operator must immediately stop the machine, check the problem and adopt any necessary measure.

HAZARDS, PREVENTION AND PROTECTION MEASURES

	Risk of being entangled due to rotary driveshaft connecting the tractor - machine.
	Compression and crushing (being entangled) due to contact with the stirrer rotating inside the hopper.
	Compression and crushing due to presence of motion distribution chains and pinions.
	Any reset operation must be carried out with the tractor engine off, power take-off disconnected, parking brake on, and start-up key removed from the panel.
	Cuts and abrasions due to contact and handling of blades, discs, distributors and driving elements during reset operations.
	Use shear-proof gloves.

4. MACHINE DESCRIPTION

4.1 GENERAL DESCRIPTION

The fertilizer spreader with centrifugal distribution is a machine for agriculture that spreads in the field solid mineral fertilizer in granular and powder form. It is pulled by and coupled to the tractor by three points.

The fertilizer spreader consists of:

- A bearing chassis
- One hopper designed to contain the product to be spread
- Distribution components, driving and adjustment components

In the front side, the machine is equipped with a coupling structure with three coupling points to the tractor.

The hopper in metal sheet has a truncated conical shape.

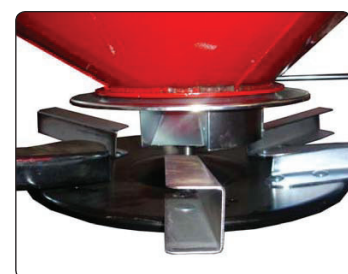
The fertilizer contained in the hopper goes through the dispenser and, due to gravity, falls on the distributor - spreader system.

The dispenser is equipped with hydraulic controls to open and close.

The distribution unit is located in the lower part of the hopper. The unit consists of:

- Agitator to break up clods
- Adjustable dispenser of the quantity of fertilizer to be used
- One distributor - spreader system, of single disk type

The fertilizer, by gravity, goes through 2 openings on the bottom of the hopper and falls on the distributor-spreader system.



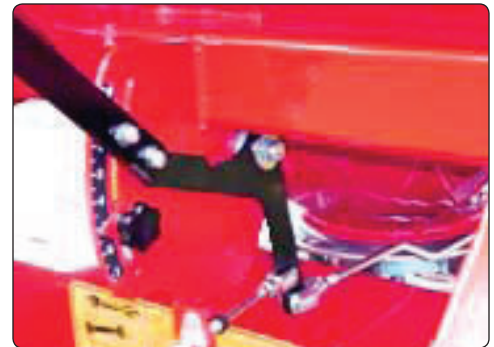
4. MACHINE DESCRIPTION (continued)

4.1 GENERAL DESCRIPTION (continued)

The product is dispensed manually with a lever, by varying the size of the 2 openings on the bottom of the hopper. The position of the lever is secured by a locking pin. The lever acts on the adjusting disk, which allows you to vary the amount of product released and the portion of land on which you distribute the fertilizer (right or left of the direction of travel of the tractor).

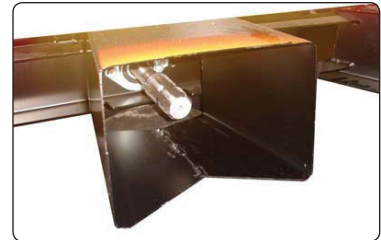


The distributor-spreader system consists of one horizontal disk with rotational motion; on the upper surface is a series of straight radial blades designed to distribute the product by means of centrifugal force. There are 6 blades, 3 long and 3 short, adjustable in 4 different positions, to allow an optimal distribution depending on the type of product and working conditions.



Safety devices are provided to avoid any contact with live parts in motion and to prevent any projection of material outside the working area, in detail:

- The driving system is protected by fixed protections; which always needs to be in place for safety.
- The rotary distribution disk is protected by a metal bar that prevents accidental contact.
- In the front (tractor side) a vertical fixed protection in metal sheet prevents any projection of material outside the working area and always needs to be in place for safety



4. MACHINE DESCRIPTION (continued)

4.2 MACHINE DESCRIPTION



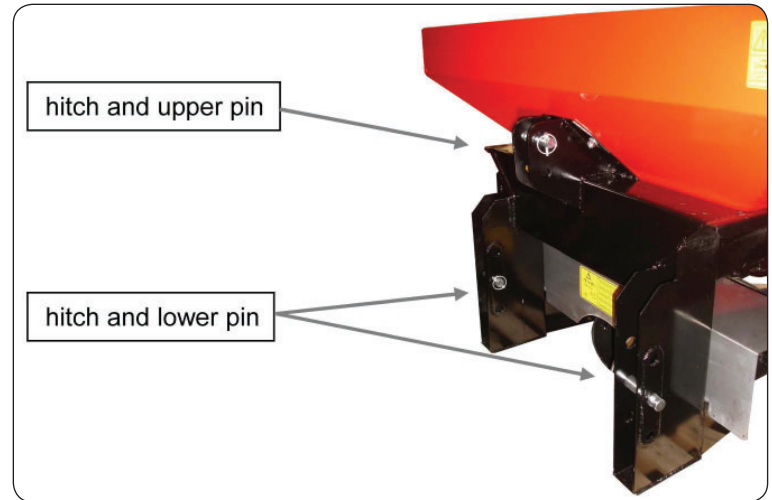
- A. Dispensing adjustment lever
- B. 3rd Point of coupling
- C. Front protection
- D. Lifting device coupling
- E. Fitting for the driving shaft
- F. Hopper
- G. Frame
- H. Distribution blades
- I. Opening for remote cable

5. ASSEMBLY INSTRUCTIONS

5.1 TRACTOR CONNECTION

Connect the machine to the tractor as follows:

- Place the machine on a pallet about 8" high for easy coupling to the tractor (this will also help handling the unit itself)
- Go backwards with the tractor near the lower machine coupling points
- Anchor the lower coupling points of the tractor to those of the machine through the pins and secure them with safety pins
- Simple couple the upper coupling point of the machine to the third point of the tractor through the pin and secure with safety pin
- Raise the machine a few centimeters and stop the lower lifting bars to prevent any potential oscillations during the work
- Disconnect the power take-off and stop the engine and activate the parking brake of the tractor
- Connect the driveshaft to the spreader reduction gear shaft and then to the power take-off of the tractor



5.2 MACHINE DISCONNECTION

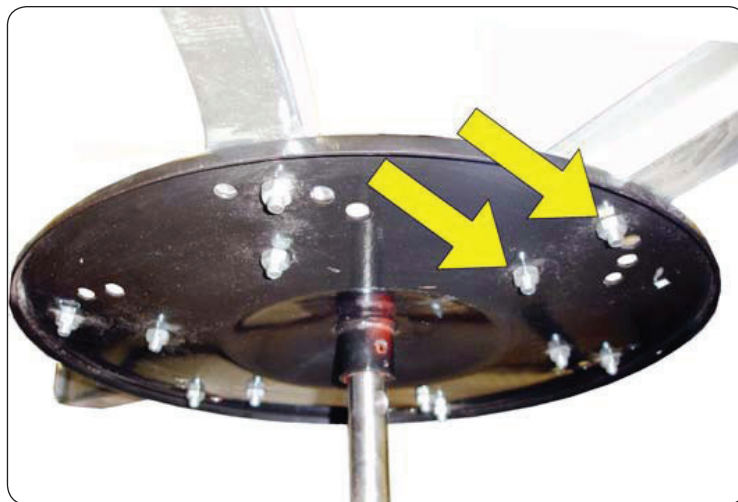
Disconnect the machine from the tractor as follows:

- Place the machine on the ground (on a compact and leveled ground), checking the stability on the supporting points; place the machine on a pallet about 8" high for easy handling and following coupling to the tractor
- Close the fertilizer outputs
- Disconnect the power take-off
- Switch the motor off and activate the parking brake of the tractor
- Disconnect the driveshaft from the tractor power take-off and then from the spreader reduction gear shaft
- Disconnect the upper pin and the two lower pins of couplings and move the tractor forward

5. ASSEMBLY INSTRUCTIONS

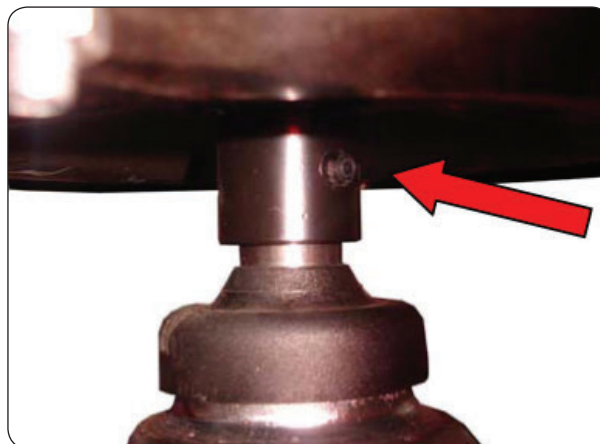
5.3 ASSEMBLY OF BLADES & DISTRIBUTION DISK

- To secure the blade to the disk, insert the screw in the holes on the blades and the disk and tighten the nuts (as shown). Check carefully the tightening of the nuts.



(See part numbers on page 20)

- The distribution disk is connected to the machine driving motion by a support pin with fastening stop pin, to be properly inserted.



- The disassembly of the disk, operation necessary to allow thorough cleaning of the hopper, should be carried out by reversing the assembly sequence or by removing the stop pin and the disk.

6. ADJUSTMENTS

6.1 START UP CHECKLIST

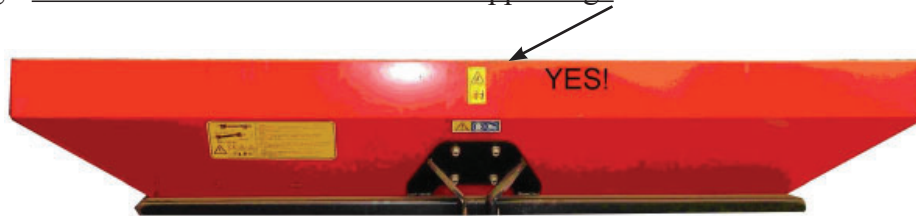
IMPORTANT!

Before every start-up, check the following safety devices:

- Guards of the driveshaft
- Guards of the hopper agitator
- Fixed guards (of rotary discs, against projection of material towards the tractor, of the drive elements)
- Fixing knob of rotary spreading discs

Do not load the hopper over the edge to avoid the loss of fertilizer during the work and travel.

Proper hopper filling - the fertilizer does not exceed the hopper edge



Improper hopper filling - the fertilizer exceeds the hopper edge



6.2 WORKING HEIGHT

32 Inches between the ground level and the distribution disc height.



6. ADJUSTMENTS (continued)

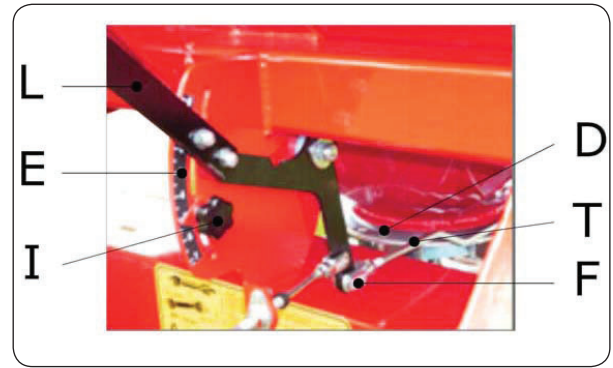
6.3 ADJUSTMENT OF MATERIAL FLOW

The fertilizer amount is adjusted with the lever **L**, which changes the opening on the bottom of the hopper.

See the Rate Chart (*Page 14*) for setting to the correct opening number, which is based on tractor speed, fertilizer type and spread width.

Move the level **L** on the scale **E**, locking the bolt with the knob **I** to the desired position.

Before any adjustment, check that by putting the lever in the fully closed position and placing the rod **T** in the hole of the adjustment disk indicated by the letter **B**, the outlet openings are fully closed; otherwise, make an adjustment on the fork **F**.



6.4 SPINNER DISK BLADES ADJUSTMENT

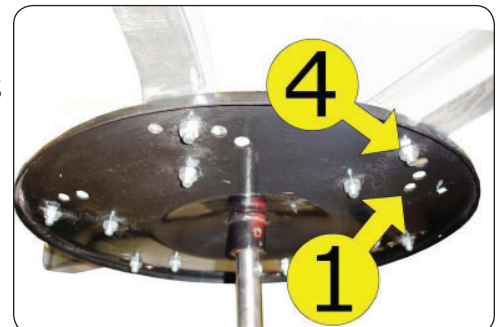
Adjustments of the position of the spinner disk blades -

6 Blades are on the disk, 3 long and 3 short, adjustable in 4 different positions to allow an optimal distribution depending on the type of product and working conditions.

The machine is delivered with blades fixed in position 3 by bolts that fit most of the fertilizers on the market.

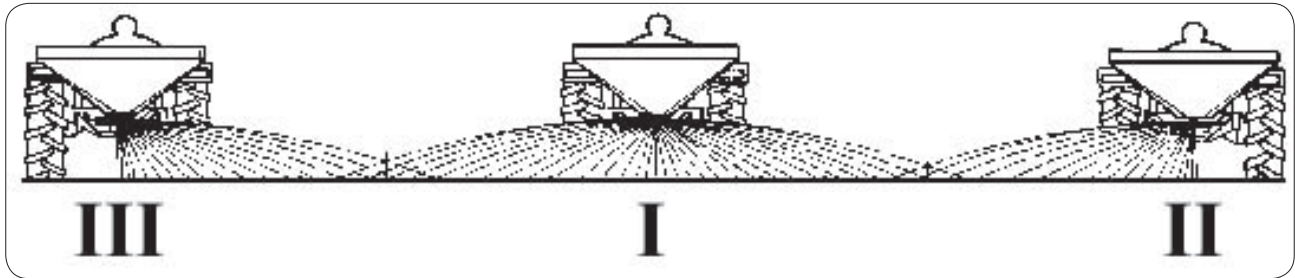
Where non-uniform spreading is found, change the position of the blades:

- If the amount of fertilizer is greater on the left side (looking forward) move two blades diametrically opposed to position 4; if that is not enough, move two more blades to position 4.
- If the amount of fertilizer is greater on the right side (looking forward) move two blades diametrically opposed to position 2, if that is not enough, move them to position 1.



6. ADJUSTMENTS (continued)

6.5 ADJUSTING SPREADING WIDTH



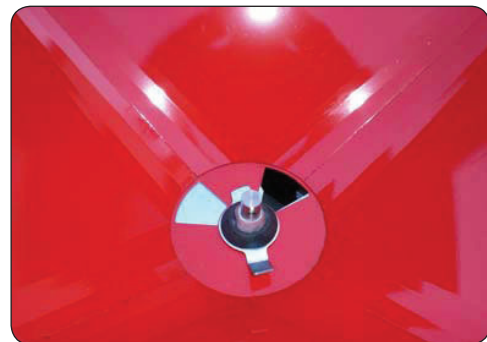
To distribute the fertilizer on both sides (*position I of the drawing*) the rod must be inserted into hole **B** on the disk.



To distribute the fertilizer on the left side (*position II of the drawing*) the rod must be inserted into hole **A** on the disk.



To distribute the fertilizer on the right side (*position III of the drawing*) the rod must be inserted into hole **C** on the disk.



6. ADJUSTMENTS (continued)

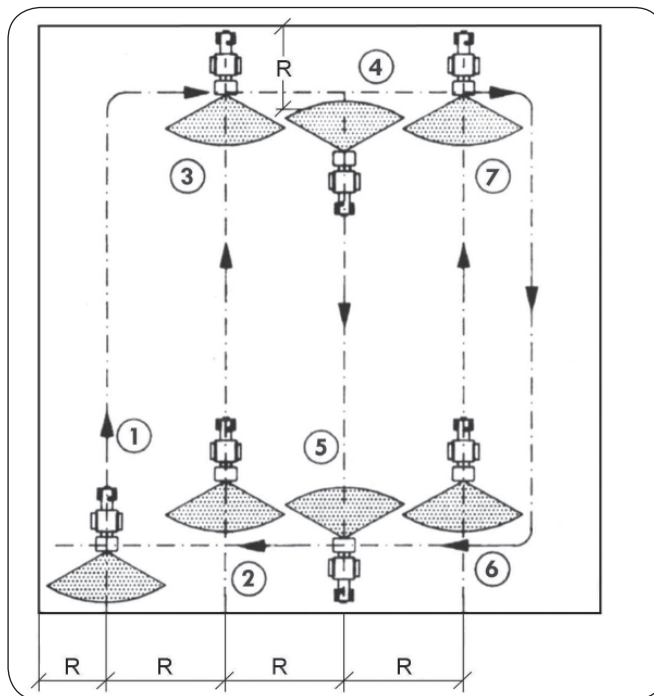
6.6 SPREADING CHART

			QUANTITY SPREAD IN LBS/ACRE AT VARIOUS GATE SETTINGS						
FERTILIZER TYPE	TRACTOR SPEED (MPH)	SPREADING WIDTH (Ft.)	1	2	3	4	5	6	7
GRANULAR	2.5	40	21	147	328	556	1125	1250	1480
	3.75		14	98	219	371	563	833	988
	5		11	74	164	278	422	625	741
	6.25		8	59	131	222	338	500	575
	7.5		7	49	110	185	281	417	494
	2.5	52	16	111	246	417	634	938	1111
	3.75		11	74	164	278	422	625	741
	5		8	55	123	208	317	469	555
	6.25		6	45	98	167	254	375	445
	7.5		5	37	82	139	212	313	371
AMMONIUM NITRATE	2.5	40	10	89	246	448	678	963	1175
	3.75		7	60	163	299	452	641	784
	5		5	45	123	224	339	481	588
	6.25		4	36	98	179	271	385	470
	7.5		4	30	82	150	226	321	392
	2.5	52	7	67	184	337	509	721	881
	3.75		5	45	123	224	339	481	588
	5		4	33	92	168	254	361	442
	6.25		3	27	74	135	204	288	353
	7.5		2	22	62	113	170	240	294
UREA	2.5	40	25	136	309	503	740	1143	1424
	3.75		17	90	206	335	494	763	950
	5		13	68	154	251	370	572	712
	6.25		10	54	123	201	296	458	570
	7.5		8	46	104	167	246	381	475
GRABELATED CYANAMIDE	2.5	40	42	161	279	519	851	1263	1610
	3.75		28	107	187	346	567	845	1073
	5		21	80	140	260	425	632	805
	6.25		16	64	112	207	340	505	645
	7.5		14	54	94	173	284	421	537

7. OPERATION

7.1 FIELD DISTRIBUTION

- Place the tractor at the beginning of the field (*Position 1*). The distance from the border has to be the same as the spreading *Ref R*.
- Move along the field perimeter keeping the *R* distance from the border as long as you arrive in the *position 2*. In this position you have to be at the *R* distance from the *position 1*.
- Go along till the *position 3*.
- Make a 180° turn, place the tractor in *position 4* at the *R* distance from the *position 3* and go along till the *position 5*.
- Repeat this procedure until you have spread the entire area of the field (*positions 6 and 7*).



7.2 SPREADING VARIABLES

- The quantity of fertilizer spread depends on the tractor speed, the spreading area, fertilizer type and humidity, weather conditions and from the adjusting machine.
- Keep the tractor speed constant while working.
- Preserve the fertilizer in a way to keep its features from being altered.

8. MAINTENANCE & LUBRICATION

8.1 TRANSPORTATION

In the transportation, storage and use of fertilizers, users must behave in accordance with the instructions contained in the product label and in particular the content of the risk phrases and safety advice.

Before transportation of the machine, it is necessary to:

- Disconnect the power take-off.
- Completely empty the hopper.
- Check that all parts are securely fixed

The machine must be carried as follows:

- Empty the hopper
- Put it on a pallet with capacity of at least 400 pounds
- Fasten the machine to the pallet by means of straps
- Before lifting the machine check the fastening stability
- Lift the pallet by means of a tractor provided with forks
- **NEVER** allow riders on board the tractor or machine
- It is mandatory to comply with all road regulations on agriculture tractors

For any intervention of assembling, disassembling and replacement make sure to place the machine on the ground and in a stable condition, with the power take-off disconnected, the tractor engine switched off, the hand brake on and the start-up key removed from the panel.

Safety Tips:

- Always wear relatively tight and belted clothing when operating the spreader. Loose clothing should not be worn, as it could get caught in the moving parts or controls of the spreader.
- Spreader should be operated only by qualified personnel.
- When starting the spreader, always maintain a safe distance from moving parts.
- Keep hands, feet and clothing away from all moving parts.

8.2 LUBRICATION

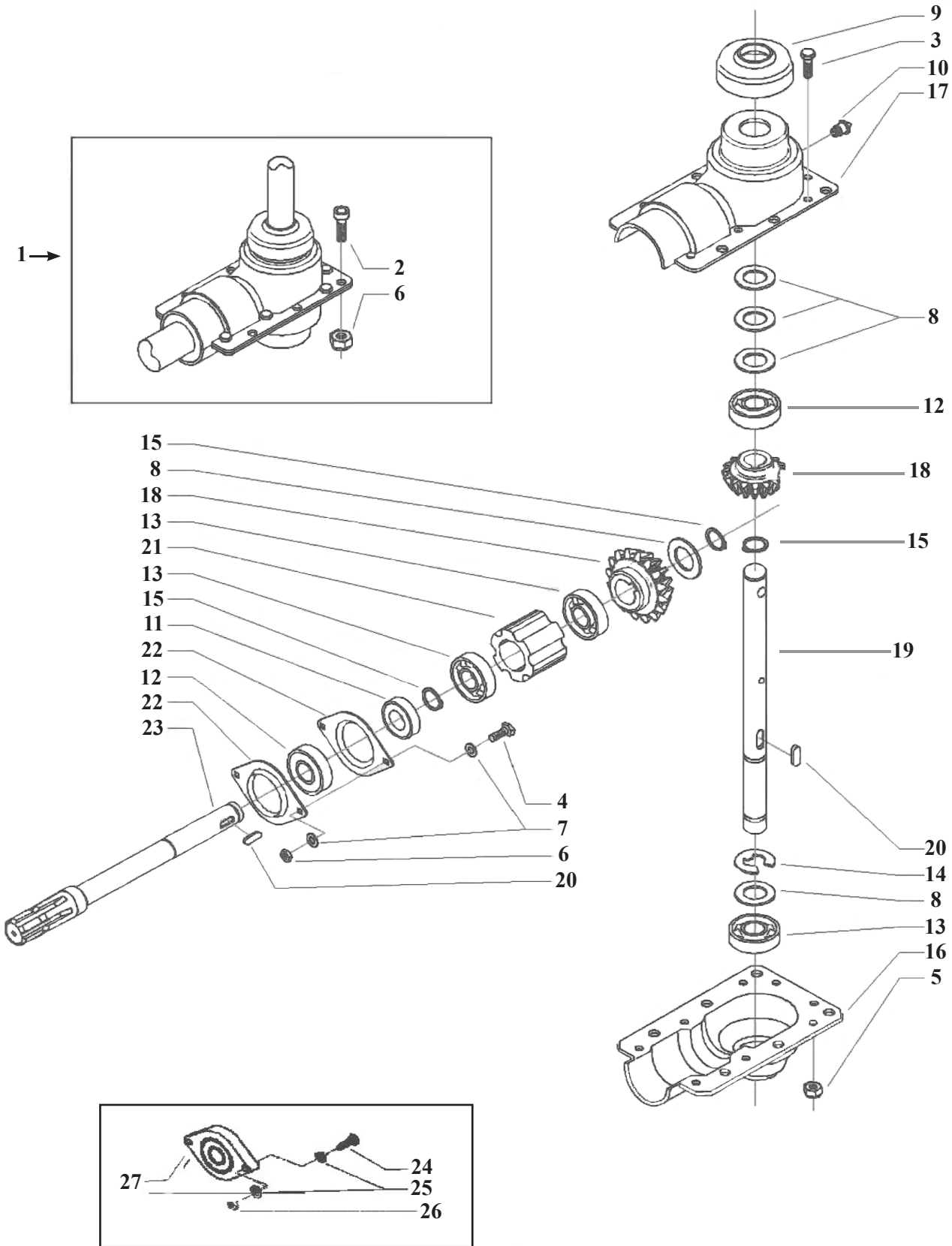
There are two lubrication parts on the spreader.

- Spreader gearbox - grease **every 40 hours** of use
- Driveshaft - the driveshaft must be lubricated before the spreader is put into use. After that grease **every 8 hours**. It is also necessary from time to time to untelescope the driveshaft to clean and re-grease the tubings.



9. PARTS

9.1 GEARBOX



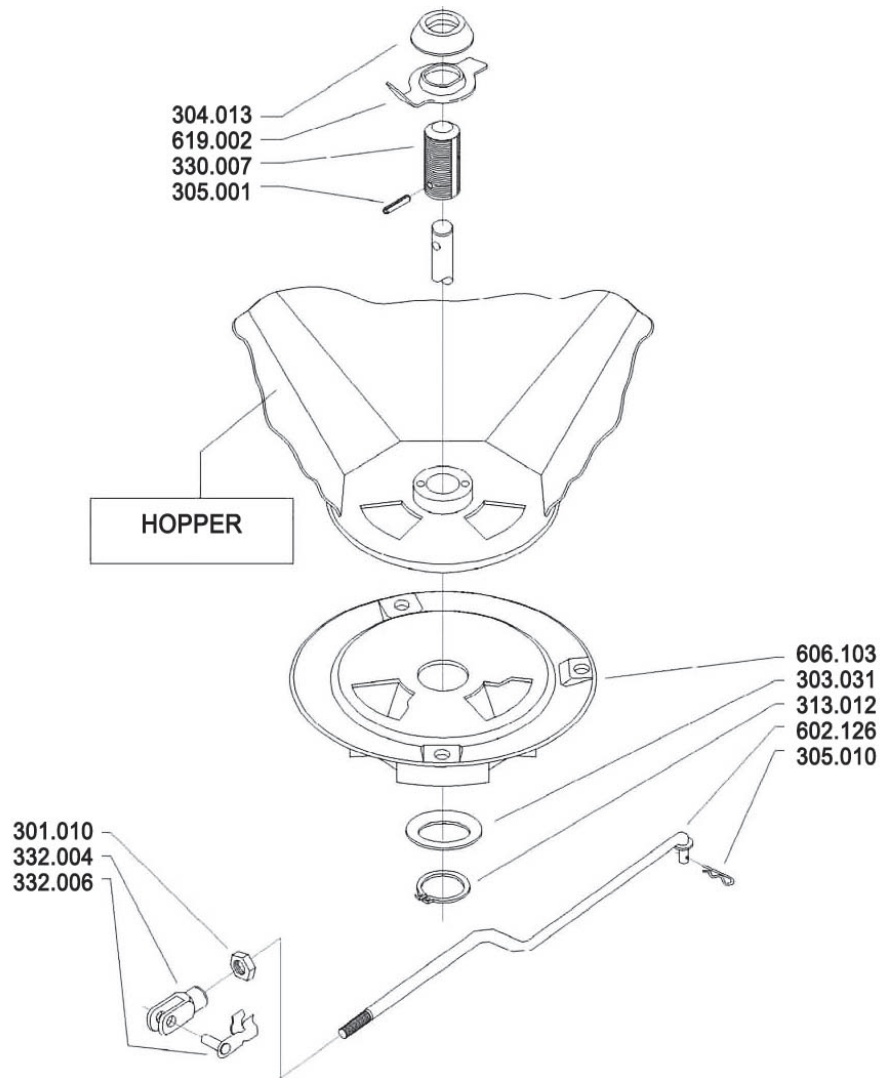
9. PARTS

9.1 GEARBOX (CONTINUED)

<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	322.016	Gearbox Assembly
2	6	300.014	Bolt 8 x16 TCEI
3	8	300.026	Bolt 6 x16 TE
4	2	300.028	Bolt 8 x16 TE
5	8	301.009	Nut M6
6	8	301.012	Washer M8
7	4	303.007	Washer 8 x 17
8	5	303.011	Washer 25 x 35 x 0.5
9	1	304.002	Cap
10	1	306.002	Zerk M8
11	1	309.002	Seal 25 x 52 x 7
12	2	310.001	Bearing 6205 2RS
13	3	310.002	Bearing 6205
14	1	313.010	Clip 19 x 1.75 DIN
15	3	313.011	Circlip est. 25
16	1	314.001	Bottom Housing
17	1	314.002	Top Housing
18	2	316.003	Gear Z17
19	1	323.001	Shaft Output
20	2	326.003	Key 8 x 7 x 20
21	1	329.011	Spacer
22	2	603.020	Flange
23	1	633.009	Shaft Input
24	2	300.013	Bolt 10 x 30
25	4	303.025	Washer 10 x 30
26	2	301.010	Washer M10
27	1	603.018	Bearing UCFL205

9. PARTS

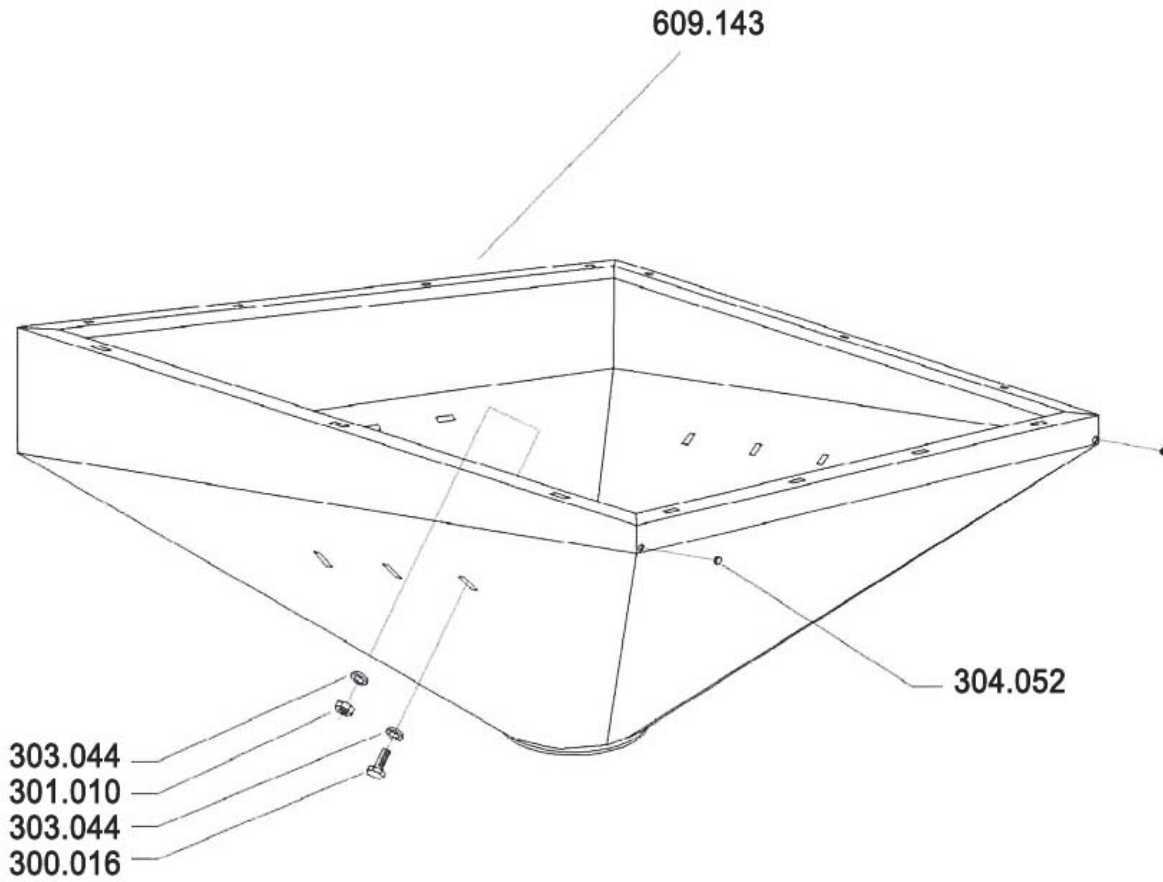
9.2 OPENING REGULATION



<u>PART NO.</u>	<u>QTY.</u>	<u>DESCRIPTION</u>
301.010	1	Medium Nut M10
303.031	1	Washer 79.5 x 55.5 x 0.8
304.013	1	Slotted Washer
305.001	1	Stop Pin 8 x 40
305.010	1	Splint Pin R Dia. 2 mm
313.012	1	Snap Ring for Outside D.55
330.007	1	Aluminum Carrier
332.004	1	Fork for Rod w/Threaded Hole M10 ZB
332.006	1	Clips for Fork 10 x 20 ZB
602.126	1	Opening Rod w/Washer
606.103	1	Complete Adjusting Disk
619.002	2	Lower Agitator

9. PARTS

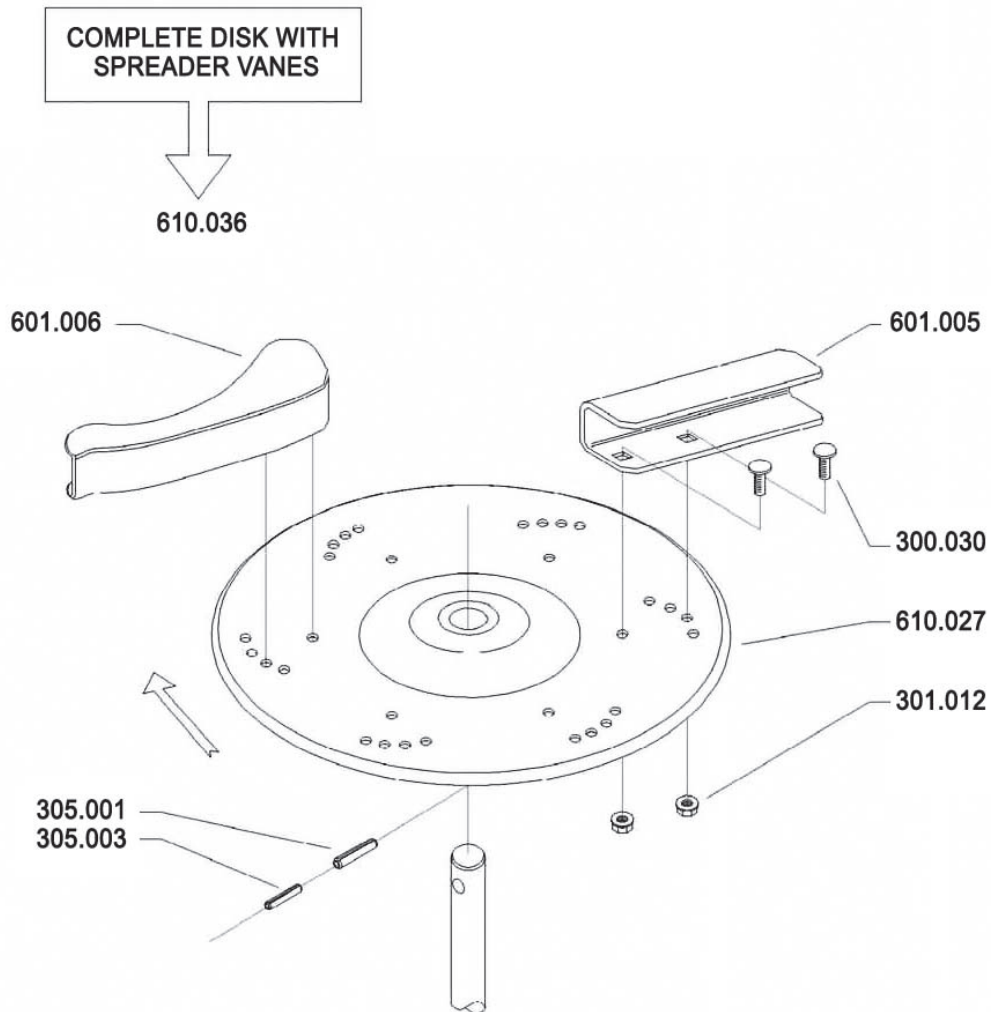
9.3 HOPPER



<u>PART NO.</u>	<u>QTY.</u>	<u>DESCRIPTION</u>
300.016	8	Allen Screw 10 x 20 UNI 5739 ZB
301.010	8	Medium Nut M10
303.044	16	Washer 10 x 30
304.052	2	Cap In Rubber Dia. 14 mm
609.143	1	Hopper RT800

9. PARTS

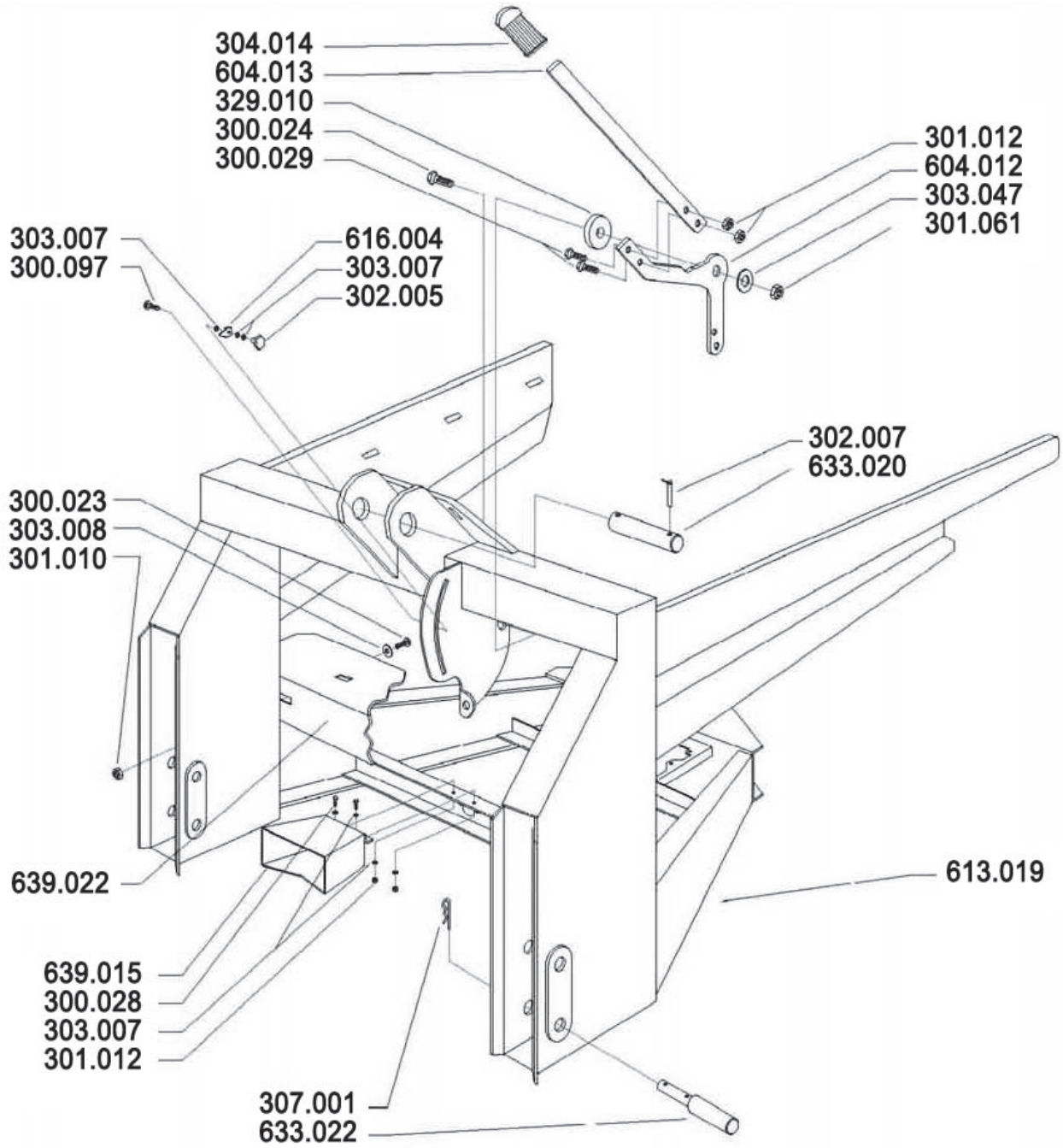
9.4 DISTRIBUTION DISK



<u>PART NO.</u>	<u>QTY.</u>	<u>DESCRIPTION</u>
300.030	12	Round Head Cup Square Screw 8 x 16
301.012	12	Medium Nut M8
305.001	1	Roll Pin 8 x 40
305.003	1	Roll Pin 5 x 40
601.005	3	Straight Blade Length 180
601.006	3	Curve Blade
610.027	1	Distribution Disk 6 Holes w/Bush
610.036	1	Distribution Disk 6 Holes w/Blades

9. PARTS

9.5 FRAME



9. PARTS

9.5 FRAME (CONTINUED)

<u>PART NO.</u>	<u>QTY.</u>	<u>DESCRIPTION</u>
300.023	2	Round Head Cup Square Screw 10 x 20
300.024	1	Allen Screw 12 x 35 UNI 5739 ZB
300.028	2	Allen Screw 8 x 16
300.029	2	Allen Screw 8 x 20
300.097	1	Round Head Cup Square Screw 8 x 20
301.010	2	Medium Nut M10
301.012	4	Medium Nut M8
301.061	1	Low Aut. Nut M12
302.005	1	Female Hand Wheel Dia. 40 M8
302.007	2	Snap Pin D.8 ZB
303.007	7	Washer 8 x 17
303.008	4	Washer 12 x 24
303.047	1	Washer 12 x 36
304.014	1	Knob 30 x 10
307.001	2	Spring Pin 4.5 ZB
308.063	1	Lever Adjustment Sticker
329.010	1	Nylon Spacer
604.012	1	Short Lever
604.013	1	Long Lever
613.019	1	Frame
616.004	1	Index
633.020	1	Upper Lifting Pin 25 x 144 ZB
633.022	2	Lower Lifting Pin 22-28 ZB
639.012	2	Driving Shaft Protection Fastening Brackets
639.015	1	Driving Shaft Protection

10. LIMITED WARRANTY



GEARMORE, INC., warrants each new Gearmore product to be free from defects in material and workmanship for a period of twelve (12) months from date of purchase to the original purchaser. This warranty shall not apply to implements or parts that have been subject to misuse, negligence, accident, or that have been altered in any way.

Our obligation shall be limited to repairing or replacement of any part, provided that such part is returned within thirty (30) days from date of failure to Gearmore through the dealer from whom the purchase was made, transportation charges prepaid.

This warranty shall not be interpreted to render us liable for injury or damages of any kind or nature, direct, consequential or contingent, to person or property. This warranty does not extend to loss of crops, loss because of delay in harvesting or any other expenses, for any other reasons.

Gearmore in no way warrants engines, tires, or other trade accessories, since these items are warranted separately by these respective manufacturers.

Gearmore reserves the right to make improvements in design or changes in specification at any time, without incurring any obligations to owners or units previously sold.

GEARMORE, INC.
13477 Benson Ave.
Chino, CA 91710

Always refer to and heed machine operating warning decals on machine.

The serial number of this product is stored in our computer database, thus submitting a warranty registration card is not required.