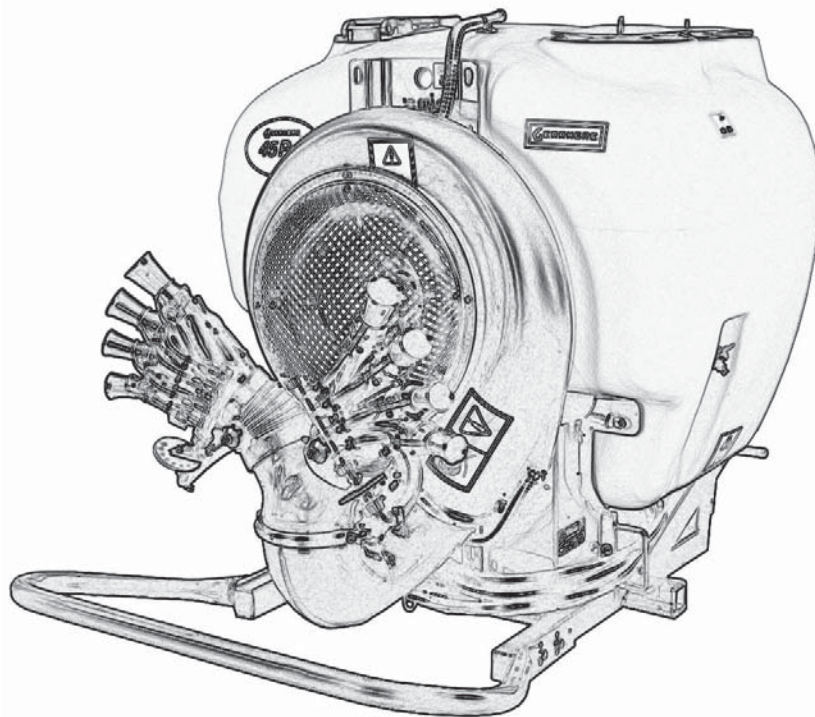




VENTURI AIR SPRAYERS



Parts Manual For Model P45N1-400-G 3-Point Mount

June 2012 (Rev.)

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1 INTRODUCTION

This manual contains parts diagrams and replacement parts lists. Do not modify the equipment in any way. Unauthorized modification may impair the function and/or safety and could affect the life of the equipment.

It is the responsibility of the owner to make sure the machine is maintained properly, and that all parts are in working order.

Where replacement parts are necessary for periodic maintenance and servicing, genuine factory replacement parts ***MUST*** be used to restore your equipment to original specifications. The manufacturer will not be responsible for injuries or damages caused by use of unapproved parts and/or accessories.

The manufacturer reserves the right to make improvements to the machinery and parts at any time and at their discretion.

OPERATOR ORIENTATION - The directions left, right, front and rear, are as seen from the driver's seat and facing in the direction of travel.

1.1 PURCHASER'S RESPONSIBILITY

It is the responsibility of the purchaser and/or operator to....

- Inspect the equipment and replace or repair any parts that are damaged or worn which under continued operation would cause damage, wear to other parts, or cause a safety hazard.
- Return the equipment or parts to the authorized dealer, from where it was purchased, for service or replacement of defective parts that are covered by warranty. (The factory may inspect equipment or parts before warranty claims are honored.)
- Payment of all costs incurred by the dealer for traveling to or transporting the equipment for warranty inspection and or claims.

1.2 MODEL / SERIAL NUMBER

NAME: _____

PURCHASED FROM: _____

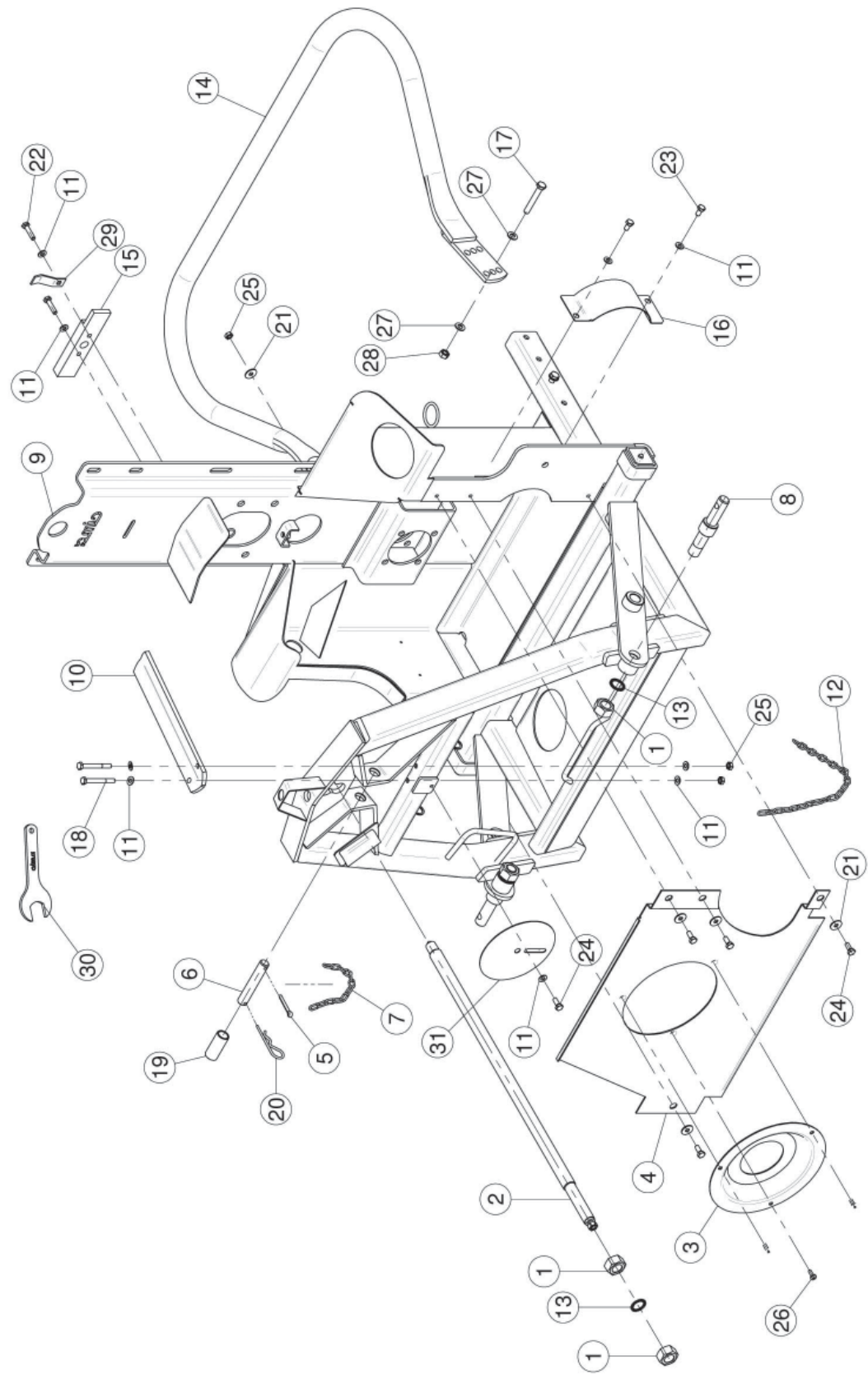
DATE OF PURCHASE: _____

MODEL NUMBER: _____

SERIAL NUMBER: _____

2 REPLACEMENT PARTS

2.1 MAIN FRAME ASSEMBLY



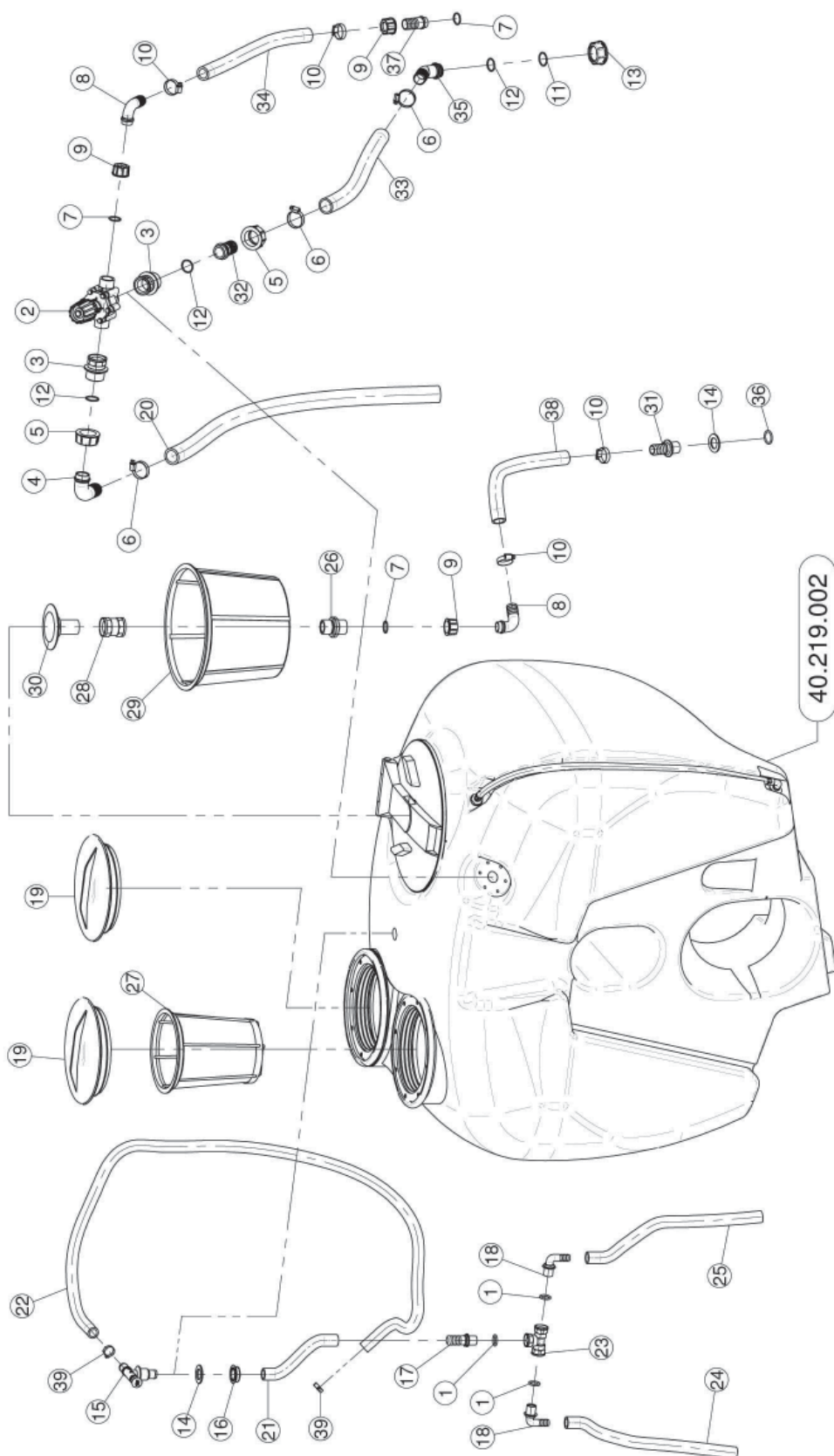
2 REPLACEMENT PARTS (*CONTINUED*)

2.1 MAIN FRAME ASSY.

<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	4	D0.22.5588F	Nut M22 x 1.5
2	1	20.754.101	Tie Rod D.20
3	1	20.434.000	Fixing Cover
4	1	40.227.000	Front Plate
5	1	CP.006.040I	Pin D.6 Lg.40
6	1	04.076.000	Pin
7	1	02.278.030	Chain
8	2	04.064.000	Pin Power Lift
9	1	40.226.000	Frame
10	1	20.744.000	Fixing Tank Plate
11	9	RP.008.000	Washer D.8
12	1	02.278.045	Chain
13	3	RD.022.000	Tab Washer D.22
14	1	40.000.000	Bumper
15	1	20.737.101	Plate For Rod M20
16	1	20.743.000	Inspection Plate
17	4	TE010.070T	Bolt TE 10 x 70
18	2	TE.008.070	Bolt TE M8 x 70
19	1	20.778.000	Bushing
20	1	00.100.004	Split Pin D.4
21	5	RP.008.024	Washer D.8 x 24
22	2	TE.008.035T	Bolt TE M8 x 35
23	2	TE.008.016T	Bolt TE M8 x 16
24	5	TE.008.020T	Bolt TE 8 x 20
25	3	D0.08.5588G	Nut M8
26	3	TCC.06.16	Cross Slotted Screw M6 x 16
27	8	RP.010.000	Washer D.10
28	4	D0.10.5587G	Nut M10
29	1	20.791.000	Plate
30	1	40.237.000	Wrench M32
31	1	20.861.000	Disengaged Protection Disk

2 REPLACEMENT PARTS (CONTINUED)

2.2 MAIN TANK



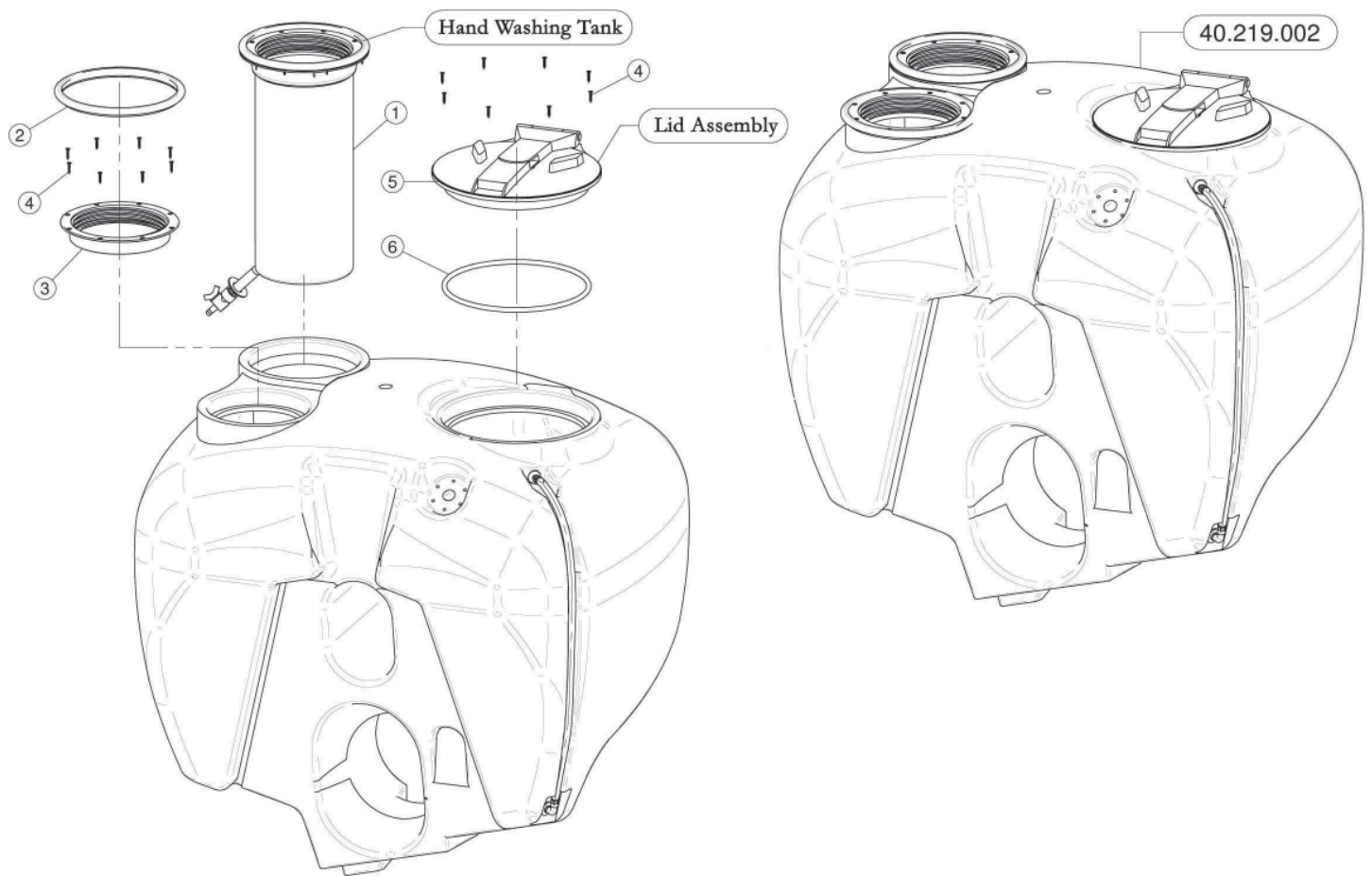
2 REPLACEMENT PARTS (*CONTINUED*)

2.2 MAIN TANK

<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	3	OR.004.081	O-Ring Gasket 20.22 x 3.53
2	1	02.447.300	3-Way Regulation Valve
3	2	02.374.000	M/F 1"F/1"1/4M Reduction
4	1	00.058.004	D.30 Hosetail
5	2	00.058.006	1" 1/4 Fly Nut
6	3	F0.025.040I	Stainless Steel Clamp
7	3	OR.000.132	O-Ring 23.81 x 2.62
8	2	00.055.037	D.25 Hosetail
9	3	00.055.24.2	1" Fly Nut
10	4	F0.023.035I	Stainless Steel Clamp
11	1	OR.003.112	O-Ring D 28.24 x 2.62
12	3	OR.003.106	O-Ring D 26.65 x 2.62
13	1	00.493.000	1" 1/4 Fly Nut
14	2	02.032.000	Gasket D.26 x 40 SP.2
15	1	02.135.000	Piston Valve
16	1	00.541.000	Nut 3/4"
17	1	02.068.000	Hosetail D.19 1/2" GAS M.
18	2	21.038.000	Hosetail 90° D.19 1/2" GAS M.
19	2	02.476.000	Threaded Lid D.255
20	As Req'd	02.238.000	Hose D.30 L=800 (per foot)
21	As Req'd	02.212.000	Hose D.19 L=250 (per foot)
22	As Req'd	02.372.000	Hose D.19 L=1700 (per foot)
23	1	00.350.000	1/2" Female T Threaded Union
24	1	02.420.050	Hose D.19 L=500
25	1	02.420.050	Hose D.19 L=500
26	1	00.055.034	Nipple 1" / 1" GAS
27	1	02.298.000	Basket Filter D.204
28	1	00.373.000	1" GAS Sleeve
29	1	00.646.010	Basket Filter D.302 x 254
30	1	00.131.000	1" Vortex Damper
31	1	20.793.000	Hosetail D.25 3/4" GAS M.
32	1	00.058.028	Straight Hose R.H. D.30
33	As Req'd	02.238.000	Hose D.30 L=420 (per foot)
34	As Req'd	02.219.000	Hose D.25 L=470 (per foot)
35	1	02.339.000	45° Hosetail D.30
36	1	OR.000.134	O-Ring D.25.8 x 3.53
37	1	00.055.021	Straight Hose Barb D.25
38	1	20.821.075	Hose Garden L=750
39	2	FC.022.5.024	Clamp 22.5 x 24

2 REPLACEMENT PARTS (*CONTINUED*)

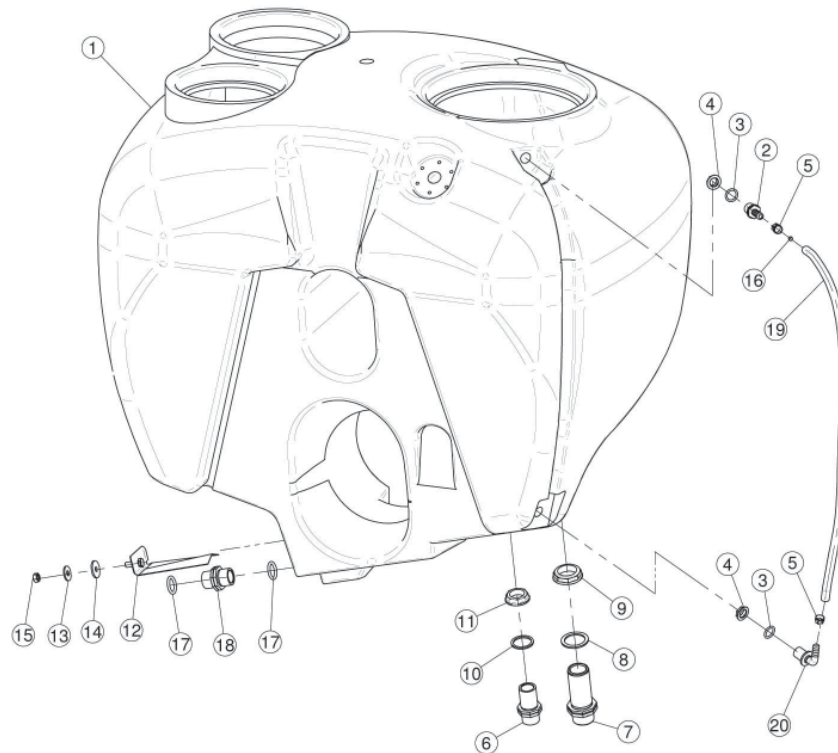
2.3 HAND CLEANER TANK 40.219.002



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	K.LAV.04.P01	Hand Cleaner Tank Kit
2	1	02.477.000.A	Threaded Ring Gasket D.255
3	1	02.477.000	Threaded Ring D.255
4	16	TAS.04.2.025	Self Threading Screw 4.2 x 25
5	1	20.787.000	Hinged Tank Lid
6	1	20.787.000.L	Gasket

2 REPLACEMENT PARTS (*CONTINUED*)

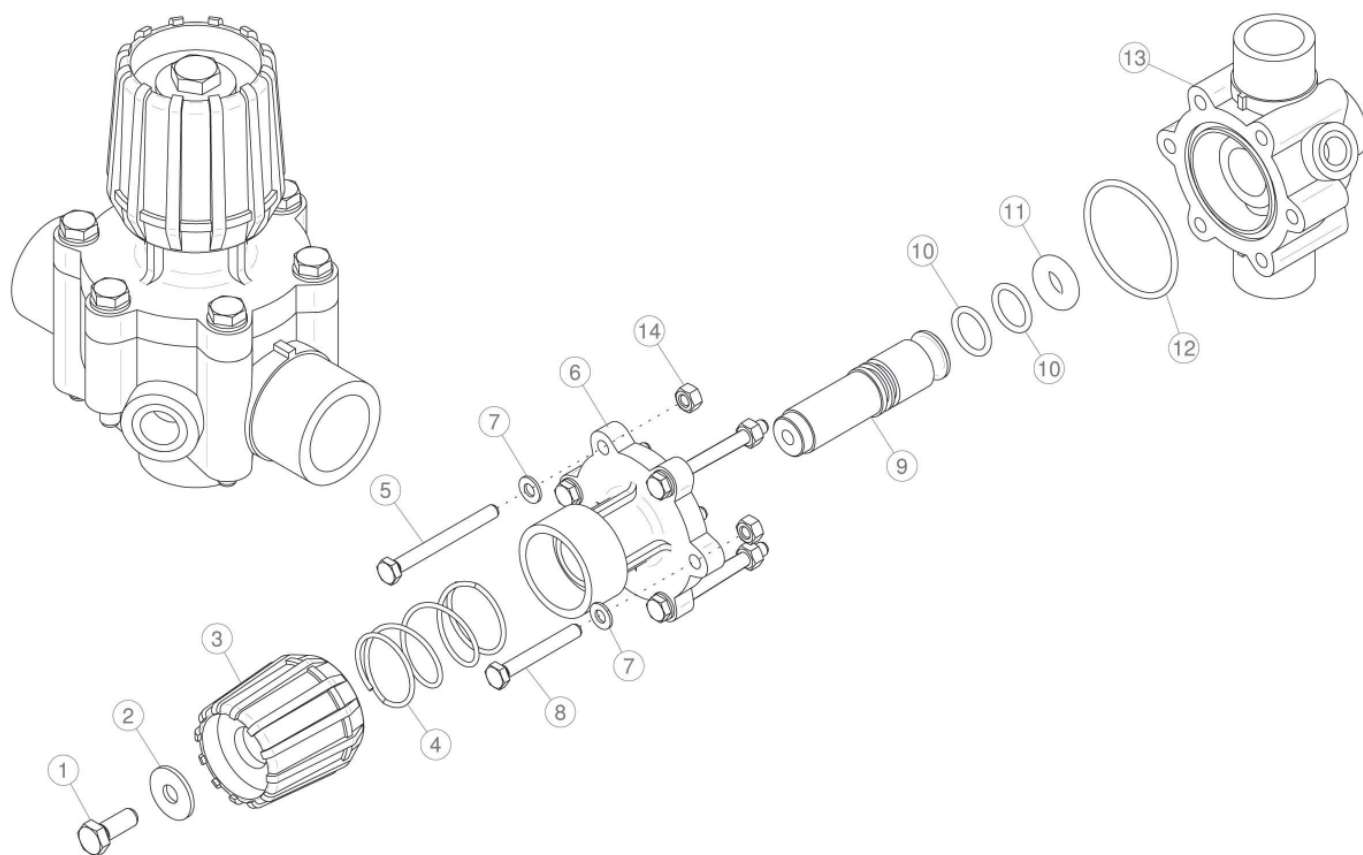
2.4 TANK 40.219.002



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	40.219.002	Tank 400 Lt.
2	1	02.482.000	Hosetail Male Threaded 1/2" x D.12
3	2	OR.004.081	20.22 x 3.53 O-Ring Gasket
4	2	02.458.000	Nut 1/2"
5	2	FC.016.5.018	Clamp 16.5 - 18
6	1	00.055.034.L	Nipple 1" / 1" GAS
7	1	00.345.000	Nipple 1" 1/4 + 1" 1/4 GAS
8	1	02.033.000	Gasket
9	1	00.543.000	Nut 1" 1/4 GAS
10	1	02.066.000	Gasket D.33 x 45
11	1	00.542.000	Nut 1"
12	1	20.749.001	Anti Whirl
13	1	RP.010.030	Washer 10 x 30 mm
14	1	20.436.000	Special Garnishing For Anti Whirl
15	1	DOT.10.5587	M10 Brass Nut
16	1	02.478.000	Red Floating Ball D.8.5
17	2	OR.000.507	27 x 5 O-Ring Gasket
18	1	00.055.034	Nipple 1" / 1" GAS
19	As Req'd	02.378.000	Hose D.12 x 16 L=850 (per foot)
20	1	02.457.000	Hosetail D.13 90° M. 1/2"

2 REPLACEMENT PARTS (*CONTINUED*)

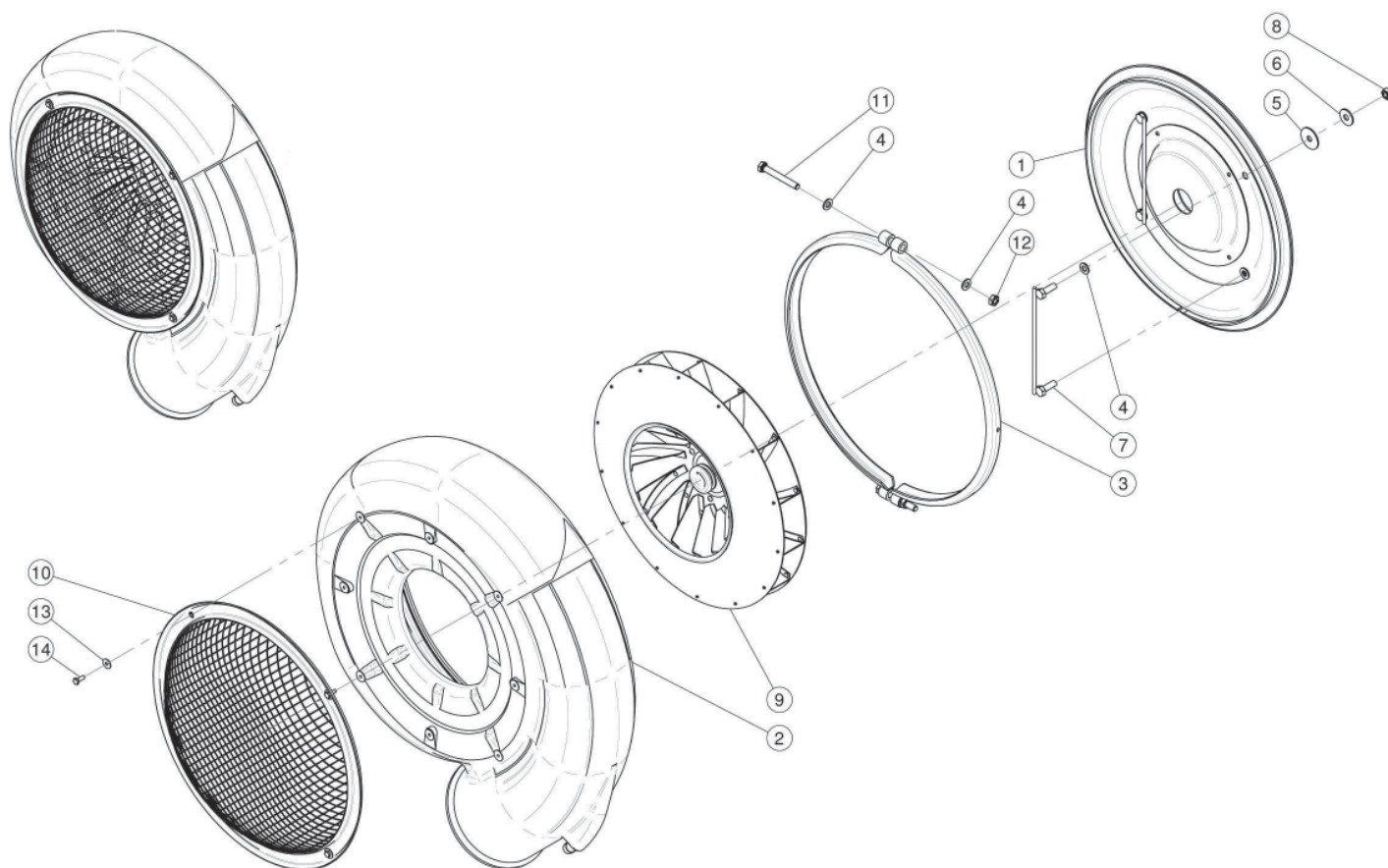
2.5 REGULATION VALVE 02.447.300



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	TE.008.025I	INOX 8 x 25 Screw
2	1	RP.008.024I	INOX Washer D.8 x 24
3	1	02.447.010	Regulation Valve Knob
4	1	02.447.011	Spring
5	4	TE.006.060I	INOX M6 x 60 TE Screw
6	1	02.447.012	Upper Flange
7	6	RP.006.000I	INOX Washer D.6
8	2	TE.006.045I	INOX M6 x 45 Screw
9	1	02.447.013	Valve Pin
10	2	OR.003.068	O-Ring Gasket 17.12 x 2.62
11	1	02.447.005	Special O-Ring for Gate 2447
12	2	OR.003.193	O-Ring Gasket 48.89 x 2.62
13	1	02.447.001	Body for Regulation Valve
14	6	DO.06.5588GI	INOX M6 6S Nut 5588

2 REPLACEMENT PARTS (*CONTINUED*)

2.6 FAN ASSEMBLY

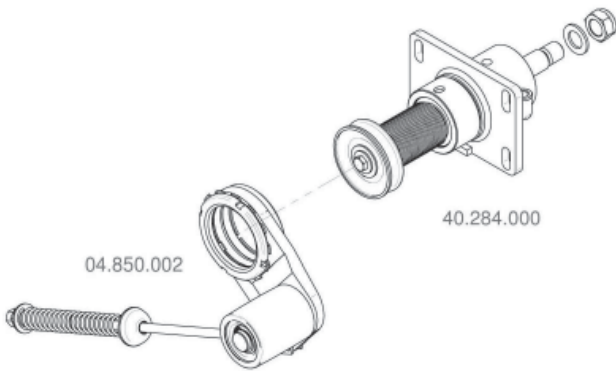


<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	40.268.000	Fan 45 Cover
2	1	04.854.000	Fan Casing P/T45N
3	1	04.874.000.Z	D.485 Clamp
4	8	RP.010.000	Washer D.10
5	4	RP.010.040	Washer D.10 x 40
6	4	RP.010.030	Washer D.10 x 30 mm
7	2	20.088.000	Back Cover Bracket
8	4	D0.10.5587G	Nut M10
9	1	04.720.000	Fan 450
10	1	05.654.200	Fan Net Protection
11	2	TE.010.080T	M10 x 80 Bolt
12	2	DOT.10.5587	M10 Brass Nut
13	4	RP.006.018	Washer D.6 x 18
14	4	TE.006.016T	Screw TE M6 x 16

2 REPLACEMENT PARTS (CONTINUED)

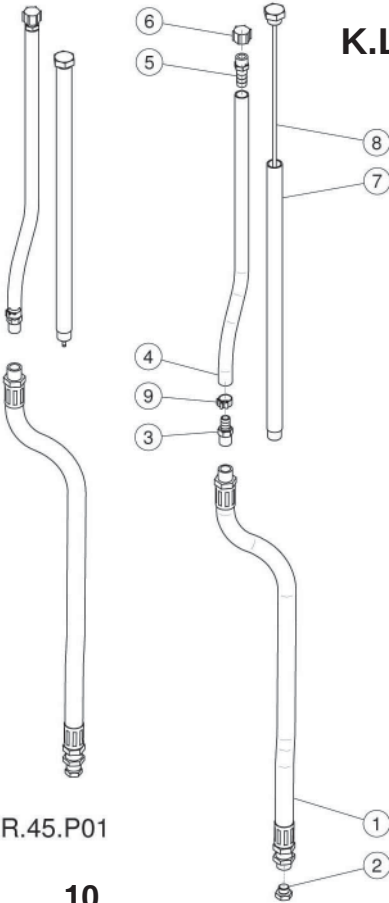
2.7 FAN SUPPORT & BELT TENSIONER

K.LUBR.45.P01



REF.	QTY.	PART NO.	DESCRIPTION
1	1	40.284.000	Fan Support
2	1	04.850.002	Automatic Belt Stretcher

K.LUBR.45.P01



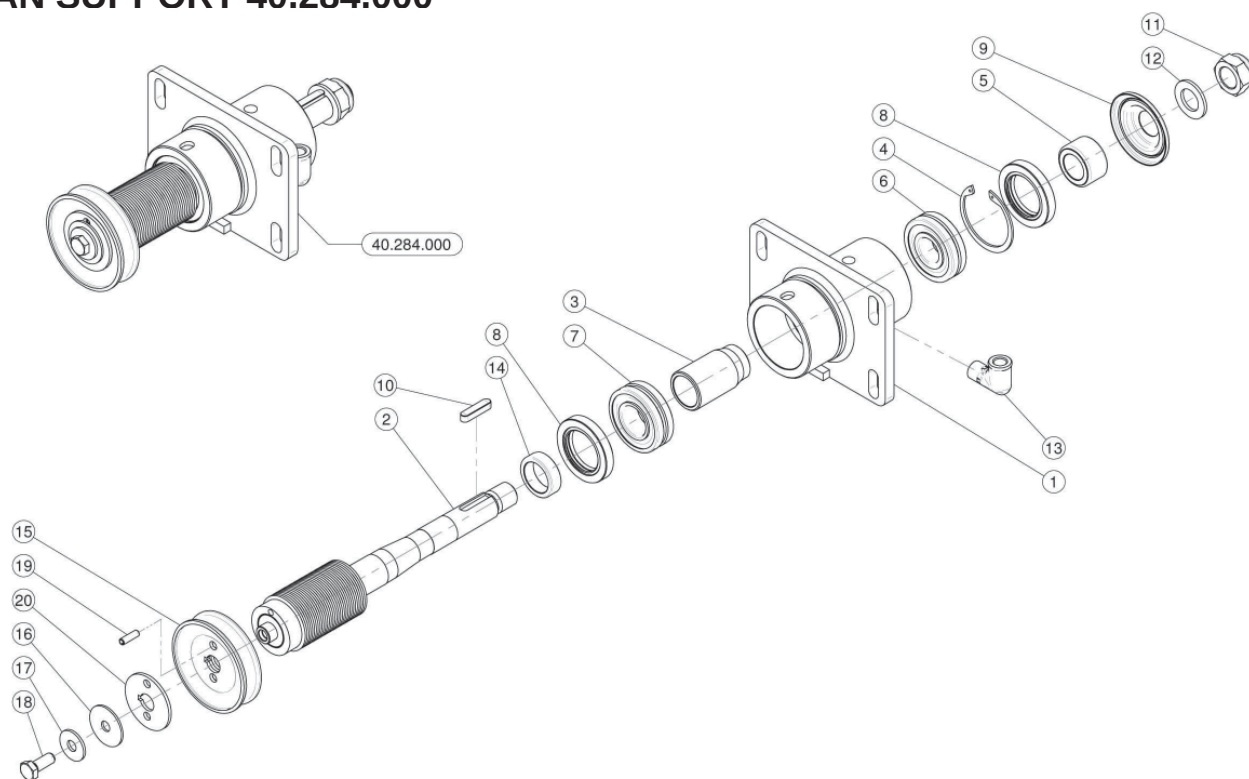
REF.	QTY.	PART NO.	DESCRIPTION
1	1	20.790.000	Drain Pipe 3/8" L=585
2	1	40.266.000	Oil Exhaust Plug
3	1	20.792.000	Straight Nipple D.11 G 1/4"
4	1	02.213.040	For Breather
5	1	00.414.100	Breather Pipe D.10 L=400
6	1	02.013.000	Straight Nipple D.11 1/4"
7	1	40.273.000	With Bleed
8	1	40.265.000	Plug G 1/4"
9	1	FC.014.5.016	Filling Pipe L=391
			Filling Plug w/Dipstick L=405
			Clamp 14.5 x 16

K.LUBR.45.P01

2 REPLACEMENT PARTS (*CONTINUED*)

2.7 FAN SUPPORT & BELT TENSIONER (*continued*)

FAN SUPPORT 40.284.000

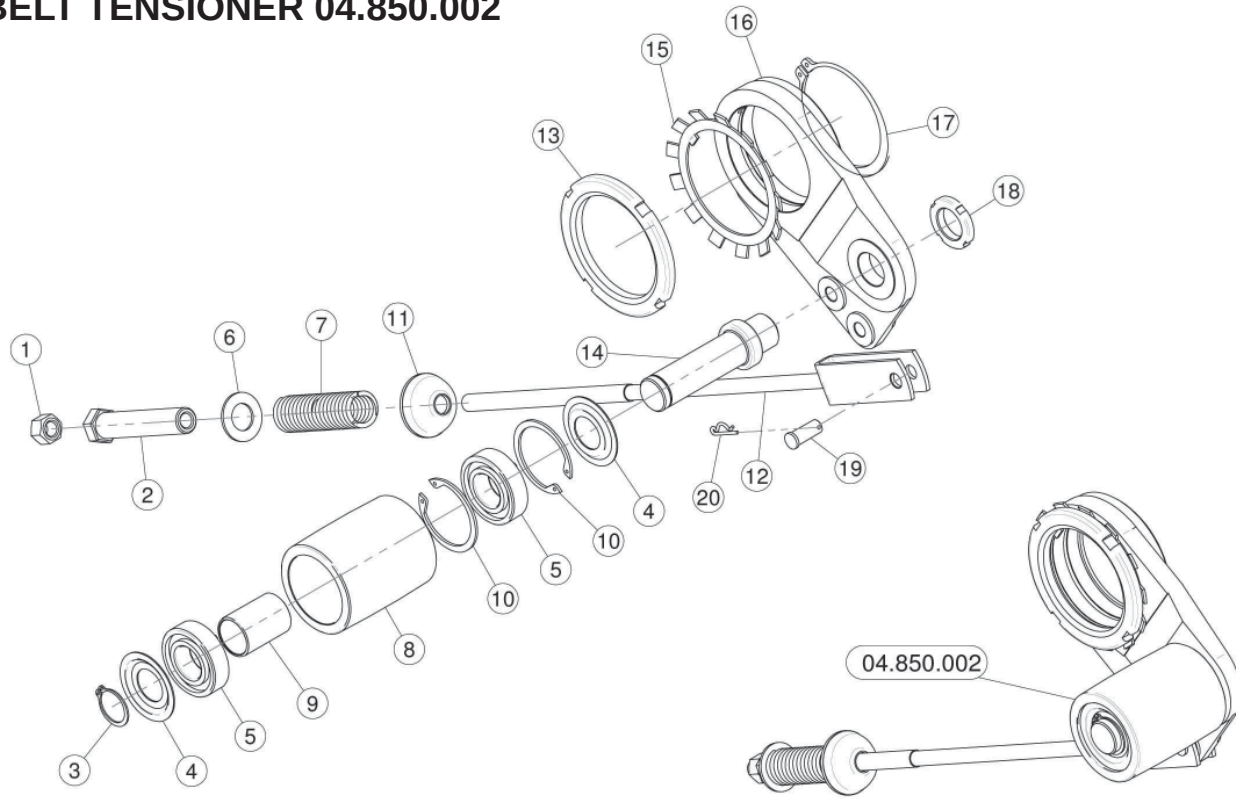


<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	40.260.000	Housing, Fan Support
2	1	40.271.054	Shaft With Pulley D.54 J32
3	1	40.262.000	Spacer Fan Support
4	1	I0.062.000	Internal I.62 Circlip
5	1	40.263.000	Seal Spacer
6	1	21305	Bearing
7	1	22206	Bearing
8	2	40x62x10	Oil Seal 40 x 62 x 10
9	1	40.267.000	Side Fan Cover
10	1	L.08.07.35	8 x 7 x 35 Tang
11	1	DA.022.0BF	Self-Locking Nut M22 x 1.5
12	1	RP.022.000	Washer D.22
13	1	20.789.000	Male/Female 90° Elbow
14	1	40.264.000	Spacer
15	1	02.723.003	Pulley for Pump D.78 x 1 3V
16	1	RP.010.040	Washer D.10 x 40
17	1	RP.010.030	Washer D.10 x 30 mm
18	1	TE.010.025FT	Bolt TE M10 x 25
19	1	SE.006.020	Spring Pin D.6 x 20
20	1	02.723.001	Special Washer 3 mm

2 REPLACEMENT PARTS (*CONTINUED*)

2.7 FAN SUPPORT & BELT TENSIONER (continued)

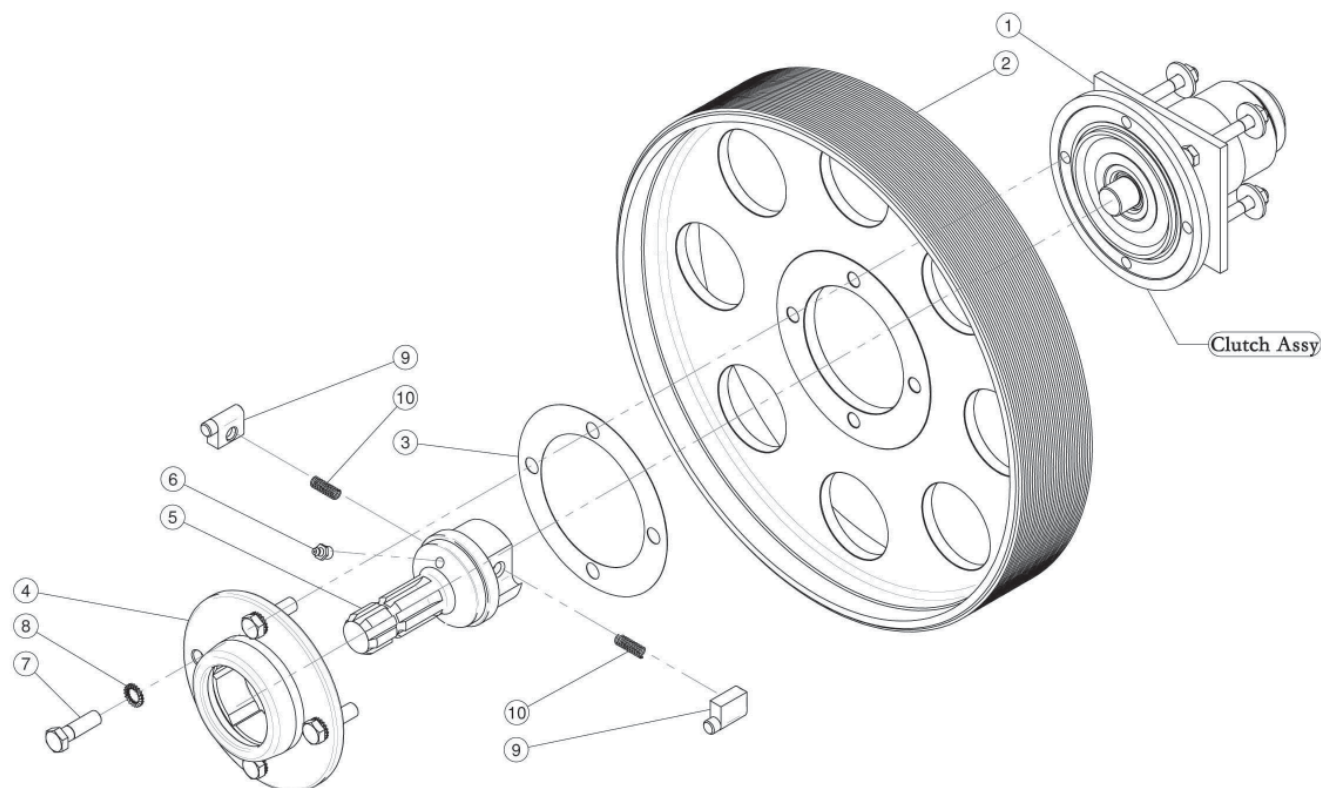
BELT TENSIONER 04.850.002



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	D0.12.5587G	M12 Nut
2	1	04.583.000	Special Screw
3	1	47125	External D.25 Circlip
4	2	04.585.000	Anti-Dust Cover
5	2	6205-2RS	Bearing 6205-2RS
6	1	RP.019.000	Washer D.19
7	1	04.578.000	Spring
8	1	04.083.000	Roller for Belt Stretcher
9	1	04.084.000	Spacer for Belt Stretcher
10	2	47252	Internal D.52 Circlip
11	1	20.260.000	Special Washer D.12
12	1	05.726.000	Belt Stretcher Fork
13	1	04.099.000	Nut 80 x 2
14	1	04.835.000	Belt Stretcher Pin
15	1	MB.016.000	Tooth Lock Washer MB 16
16	1	04.095.000	Belt Stretcher Housing
17	1	47180	External D 80 Circlip
18	1	KM.005.000	Nut KM5
19	1	04.593.000	Pin
20	1	00.100.002	Clip

2 REPLACEMENT PARTS (*CONTINUED*)

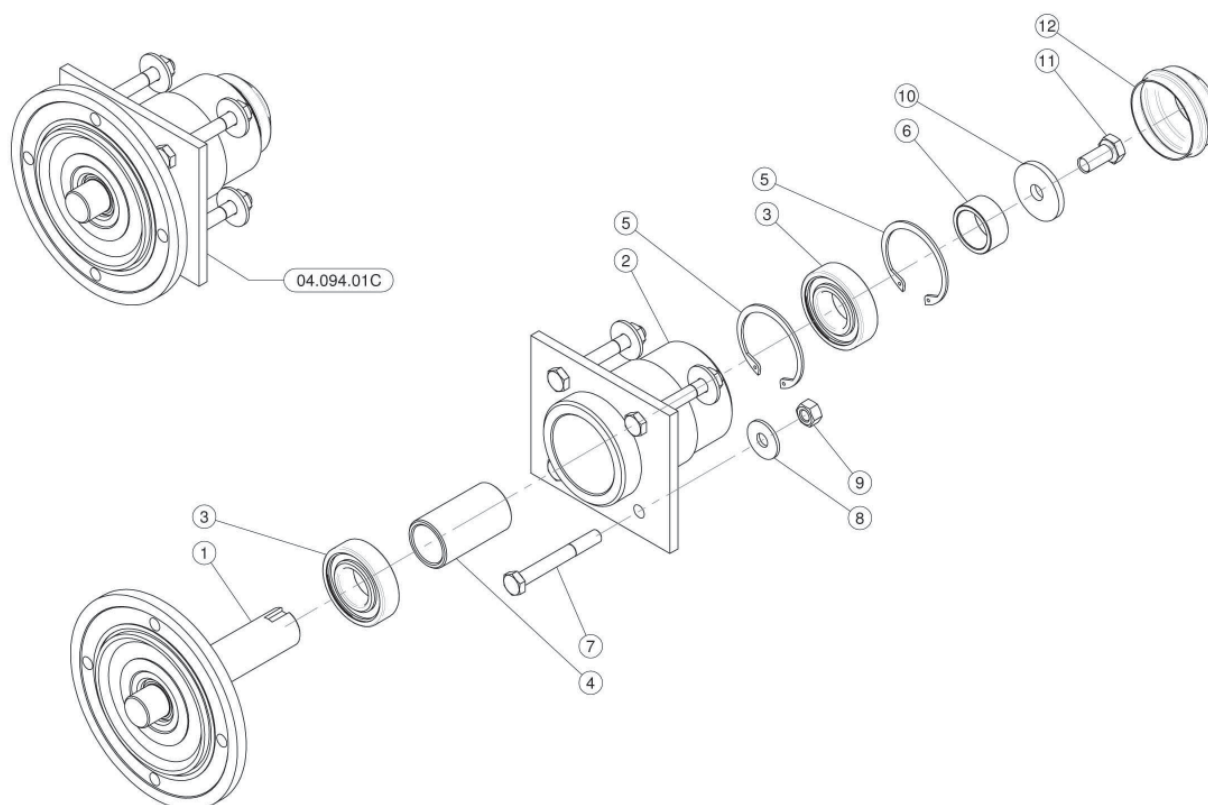
2.8 CLUTCH & PULLEY



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	04.094.01C	Clutch Assembly
2	1	00.450.J32	Pulley
3	1	04.719.000	Gasket
4	1	04.066.000	Body
5	1	03.701.000	Rotor
6	1	ID.010.001	Grease Nipple
7	4	TE.012.040F	Bolt M12 x 40
8	4	RD.012.000	Tab Washer D.12
9	2	02.502.002	Key
10	2	02.502.001	Spring

2 REPLACEMENT PARTS (*CONTINUED*)

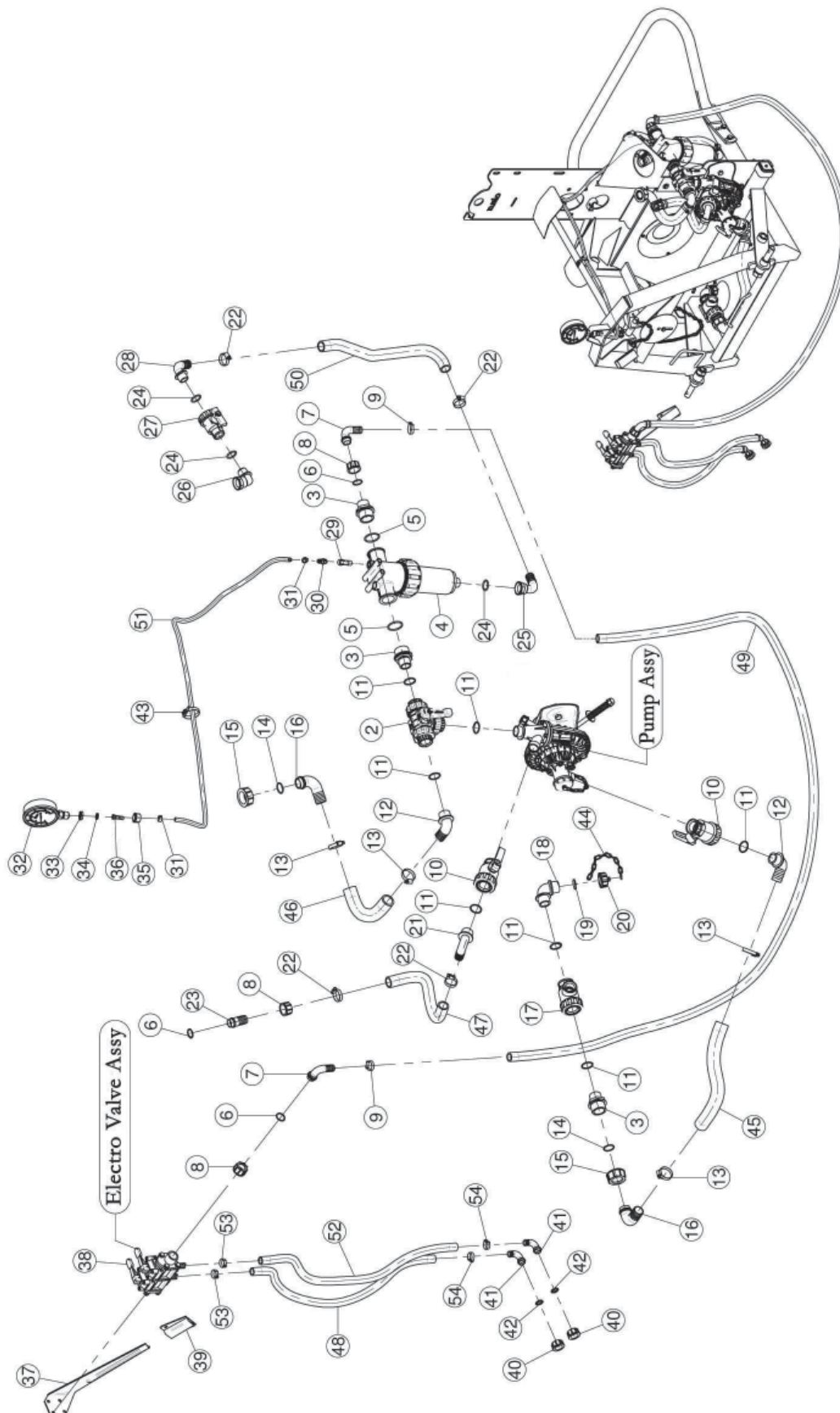
2.9 CLUTCH SHAFT ASSY 04.094.01C



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	04.085.000	Shaft
2	1	04.094.000	Clutch
3	2	6206-2RS	Bearing
4	1	04.060.000	Spacer
5	2	47262	Internal D.62 Circlip
6	1	04.590.000	Spacer
7	4	TE.010.080	Bolt TE M10 x 80
8	4	RP.010.030	Washer D.10 x 30 mm
9	4	D0.10.5587G	Nut M10
10	1	20.810.000	Special Washer for Lower Support
11	1	TE.012.025FT	Bolt TE M12 x 1.25
12	1	04.062.001	Cover

2 REPLACEMENT PARTS (*CONTINUED*)

2.10 LIQUID FLOW PATH MANUAL



2 REPLACEMENT PARTS (*CONTINUED*)

2.10 LIQUID FLOW PATH MANUAL

<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
2	1	21.058.100	Three-Way Valve
3	3	00.045.012	1" 1/4 M - 1" M Reducer Nipple
4	1	02.450.010	Line Filter 1" 1/4 Female
5	2	OR.000.144	O-Ring D.39.69 x 3.53
6	3	OR.000.132	23.81 x 2.62 O-Ring Gasket
7	2	00.055.038	Curved Union With R.H. D.19
8	3	00.055.24.2	1" Fly Nut
9	2	FC.026.5.028	Clamp 26.5 - 28
10	2	04.109.000	Two Way Valve
11	7	OR.000.508	30 x 3 O-Ring Gasket
12	2	00.465.000	Hosetail D.30 1" GAS
13	4	F0.025.040I	Stainless Steel Clamp
14	2	OR.003.112	O-Ring D.28.24 x 2.62
15	2	00.058.006	1" 1/4 Fly Nut
16	2	00.058.004	D.30 Hosetail
17	1	24.053.000	Three Way Valve
18	1	02.292.000	90° Hosetail Male Thread
19	1	24.100.000	Gasket D.30 x 3
20	1	TF.001.100	Packing
21	1	24.068.000	D.25 Hosetail
22	4	F0.023.035I	Stainless Steel Clamp
23	1	00.055.021	Hosetail D.25
24	3	OR.000.134	O-Ring D.25.8 x 3.53
25	1	20.794.000	Pipe 90° D.25 3/4" GAS Female
26	1	24.069.000	Pipe Elbow 3/4" M-F
27	1	02.395.000	Valve 3/4" GAS F.F. Ball
28	1	20.795.000	Pipe Elbow 90° R.H. D.25 3/4" GAS M.
29	1	20.172.000	Steel Elbow 1/4"
30	1	00.414.000	Straight Hose D.11 1/4"
31	2	FC.013.5.015	Clamp
32	1	02.445.000	Pressure Gauge
33	1	24.072.000	Brass Fly Nut 1/2"
34	1	20.769.000	Gasket D.19.2/11.5 x 2.5
35	1	02.287.000	Fly Nut 1/2"
36	1	02.379.020	Connector D.11
37	1	20.112.000	Support Bracket
38	1	20.108.101C	2 Way Manual Control Group
39	1	20.107.000	Female Bayonet Support
40	2	2002030	3/4" Fly Nut
41	2	00.055.046	Elbow D.16

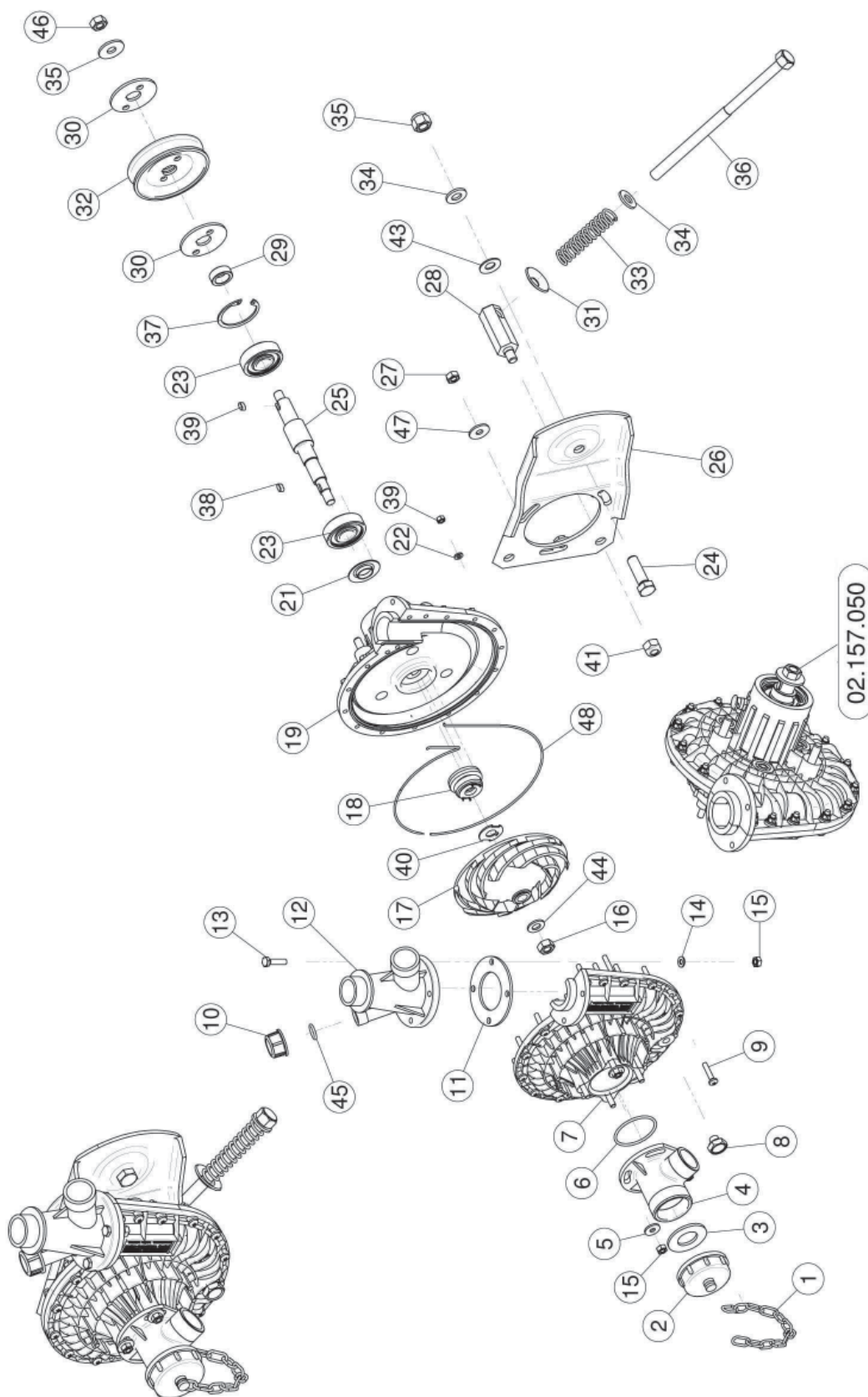
2 REPLACEMENT PARTS (*CONTINUED*)

2.10 LIQUID FLOW PATH MANUAL (continued)

<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
42	2	02.349.000	17 x 23 x 3 Flat Gasket
43	1	obtain locally	Zip Tie
44	1	02.278.030	Chain
45	As Req'd	20.852.000	Hose D.30 L=440 (per foot)
46	As Req'd	20.852.000	Hose D.30 L=300 (per foot)
47	As Req'd	20.770.000	Hose D.25 L=370 (per foot)
48	As Req'd	02.211.000	Hose D.16 L=4500 (per foot)
49	As Req'd	02.212.000	Hose D.19 L=4000 (per foot)
50	As Req'd	20.770.000	Hose D.25 L=450 (per foot)
51	As Req'd	02.213.000	Hose D.101 L=1350 (per foot)
52	As Req'd	02.211.000	Hose D.16 L=4500 (per foot)
53	2	FC.021.5.023	Clamp 21.5 - 23
54	2	FC.023.5.025	Clamp 21.5 - 25

2 REPLACEMENT PARTS (*CONTINUED*)

2.11 PUMP ASSEMBLY



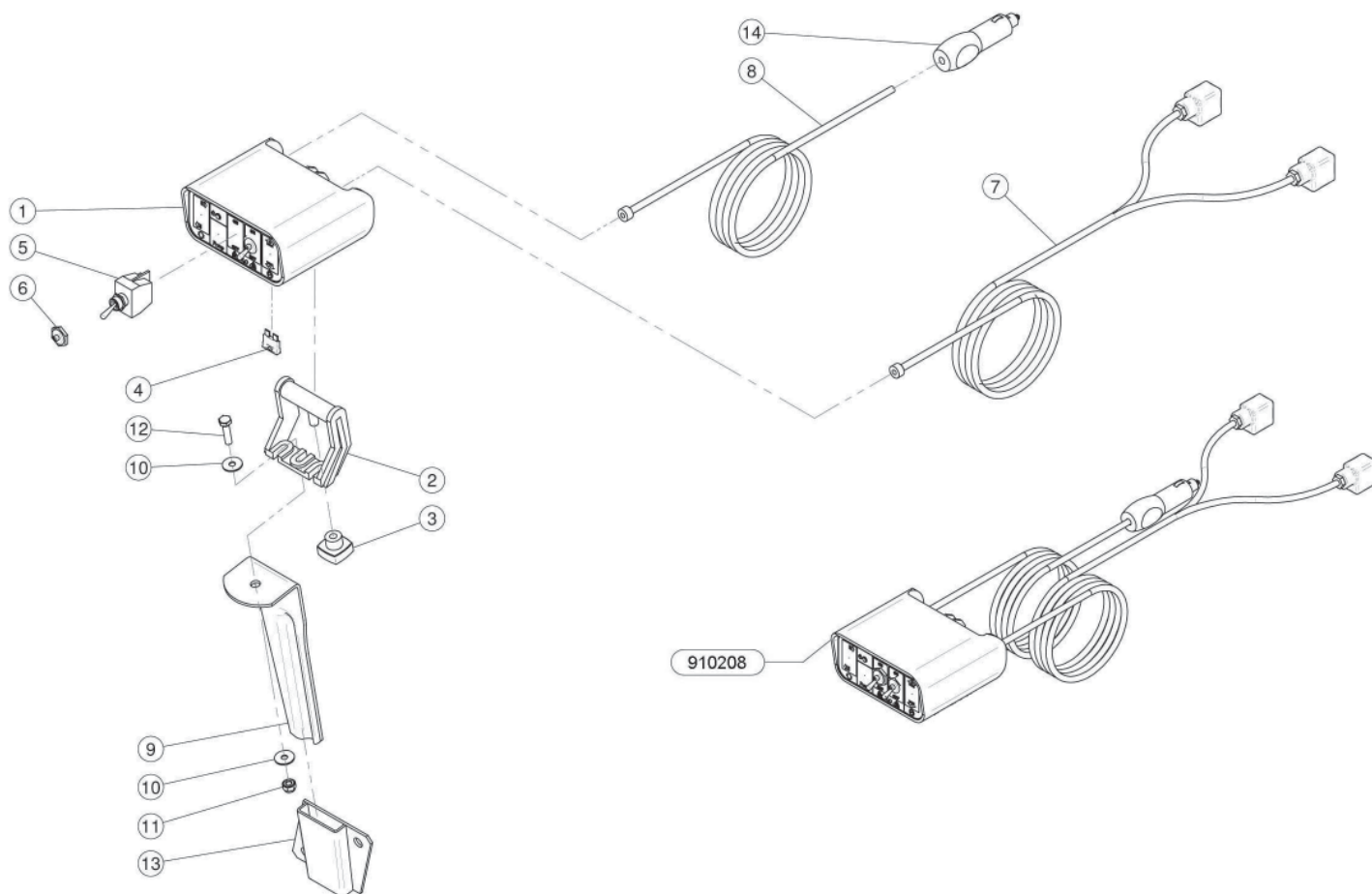
2 REPLACEMENT PARTS (CONTINUED)

2.11 PUMP ASSEMBLY

<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	04.111.022	Pump Cap Chain L=220
2	1	02.120.000	Rapid Thread Cap
3	1	02.130.000	24 x 46 x 3 Rubber Gasket
4	1	02.116.000	Suction Fitting
5	4	RP.006.018	Large Washer d.6 x 18
6	1	OR.003.181	45.69 x 50.93 x 2.62 O-Ring
7	1	02.152.010	Housing
8	2	TM.010.015	M10 x 1.5 Cap
9	17	TC.05.25.85	Cross Slotted Screw M5 x 25
10	1	TF.012.000	Blank Cap 1/2"
11	1	02.179.000	Rubber Gasket
12	1	02.113.000	Three Way Tap
13	4	TE.006.025T	Bolt TE M6 x 25
14	4	RP.006.000	Washer D.6
15	8	DOT.06.5587	M6 Brass Nut
16	1	DOT.10.5587	M10 Brass Nut
17	1	02.153.000	CD32 Pump Impeller
18	1	00.085.024CS	Mechanical Seal
19	1	02.151.010	Pump Casing
21	1	20.406.000	Special Cover for Pump
22	17	RP.005.000	Washer D.5
23	2	6303-2RS	Roller Bearing
24	1	TE.012.040T	Bolt TE M12 x 40
25	1	02.155.010	CD32 Pump Shaft
26	1	02.978.000SX	Bracket
27	3	D0.08.5588G	Nut M8
28	1	02.963.100	Pin Belt Stretcher Pump CD 32
29	1	02.722.000	Bushing
30	2	02.723.001	Special Washer 3 mm
31	1	21.113.000	Washer D.12 x 36
32	1	02.723.002	Pulley for Pump D.82.5 x 1 3V
33	1	02.964.000	CD 32 Pump Spring
34	2	RP.012.000	Washer D.12
35	1	RP.010.030	Washer Large 10 x 30 mm
36	1	20.738.000	Lever M12 for Belt Stretcher
37	1	47247	Internal D.45 Circlip
38	2	L.05.05.10	5 x 5 x 10 Tang
39	17	DOT.05.5587	M5 Brass Nut (5587)
40	1	02.114.000	INOX Special Washer
41	1	DA.010.0BG	Self Locking Nut M10
42	1	DA.012.0AG	Self Locking Nut M12
43	1	MT.012.000	Washer D.12
44	1	RP.010.001	Washer D.10 INOX
45	1	OR.000.117	13.1 x 18.34 x 2.62 O-Ring Gasket
46	1	D0.10.5588G	Nut M10
47	3	RP.008.024	Washer D.8 x 24
48	1	OR.C02.070	OR Cord D.2 L=700

2 REPLACEMENT PARTS (*CONTINUED*)

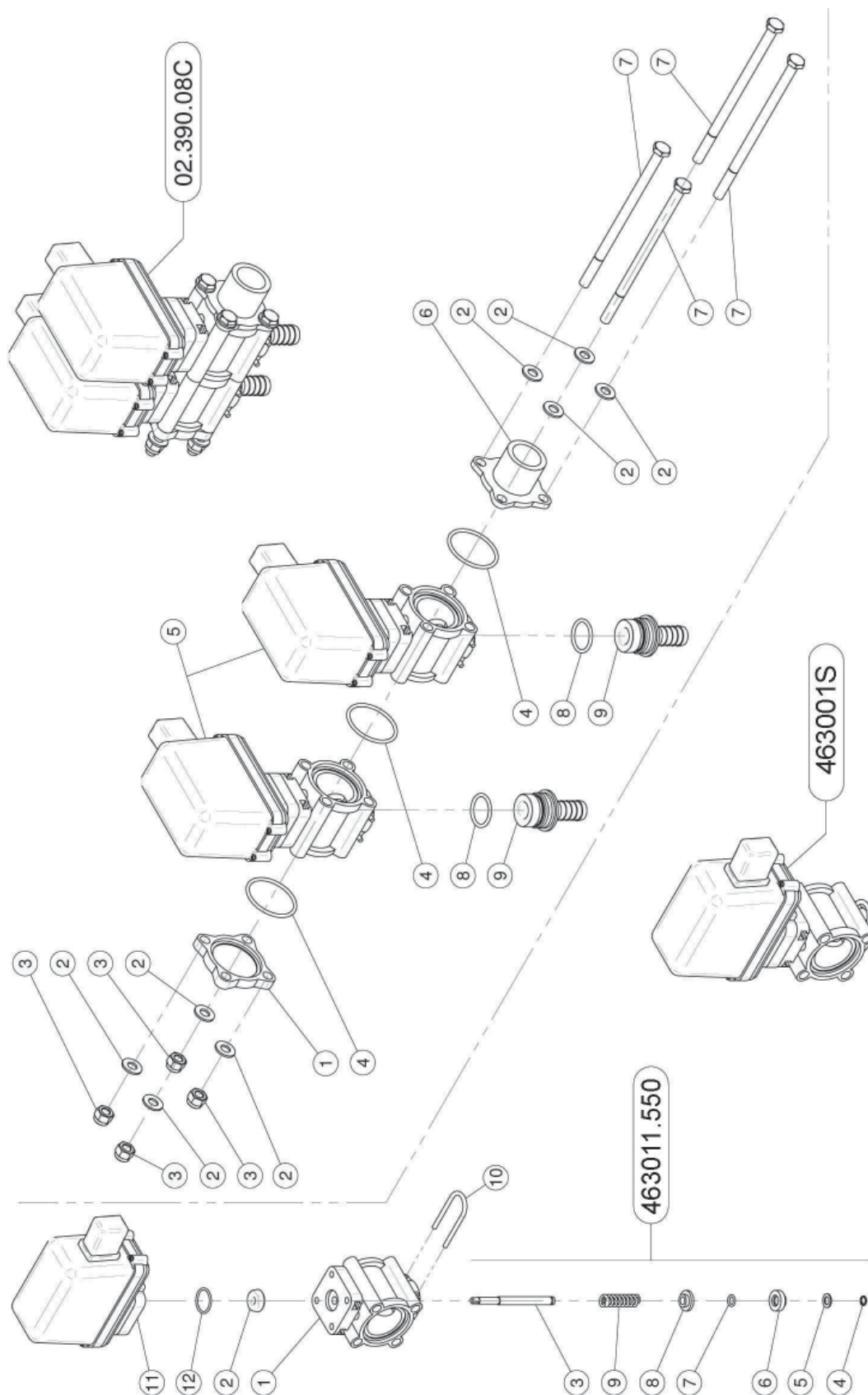
2.12 REMOTE CONTROL 910208



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	21.030.001	Remote Control Box (Only)
2	1	21.030.002	Moving Fixing Bracket
3	1	21.030.003	Fixing Knob
4	1	21.030.004	10 Ah Fuse
5	2	21.030.005	Switch 2V 2P On-Off 10A
6	2	21.030.007	Switch Cap D.12
7	1	21.030.011	Cable (Mt. 4)
8	1	02.401.182	Power Cable D.1 x 2 L=1820
9	1	20.111.000	Bracket
10	2	RP.006.018	Washer D.6 x 18
11	1	DA.006.0AG	Self Locking Nut - High M6
12	1	TE.006.025T	Bolt TE M6 x 25
13	1	20.107.000	Female Bayonet Support
14	1	21.030.008	12V Power Jack

2 REPLACEMENT PARTS (CONTINUED)

2.13 OPTIONAL ELECTRO VALVE ASSY



2 REPLACEMENT PARTS (*CONTINUED*)

2.13 OPTIONAL ELECTRO VALVE ASSY (continued)

463001S

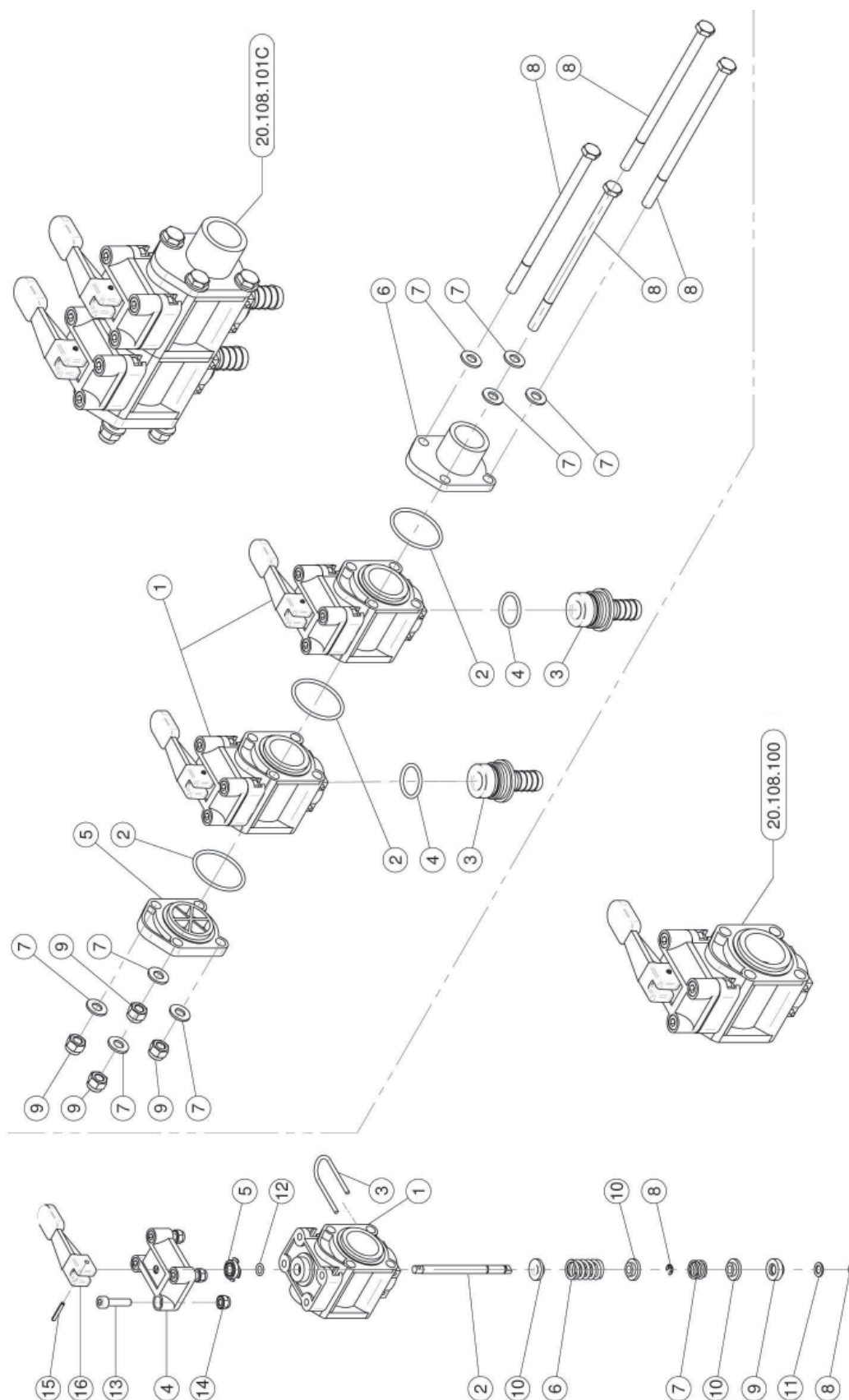
<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	02.390.007	Valve Body
2	1	02.390.008	Gasket
3	1	02.390.020	Pin
4	1	02.390.013	Stop Ring
5	1	02.390.014	Washer 7.2 x 12 INOX
6	1	02.390.015	Lower Piattello Valve
7	1	02.390.016	O-Ring
8	1	02.390.009	Superior Piattello Valves
9	1	02.390.011	Spring
10	1	21.130.005	Fork
11	1	02.390.028	Solenoid Valve
12	1	OR.002.075	D.18.77 x 1.78 O-Ring

02.390.08C (comes less control box)

1	1	02.390.017	Valve Flange
2	8	RP.008.000	Washer D.8
3	4	DA.008.0AG	Self Locking Nut M8
4	3	OR.003.156	O-Ring Gasket 39.34 x 2.62
5	2	02.390.029	Solenoid Valve
6	1	02.390.018	Connector
7	4	TE.008.150	Screw TE M8 x 150
8	2	OR.000.130	22.22 x 2.62 O-Ring Gasket
9	2	02.406.000	Hosetail D.16

2 REPLACEMENT PARTS (*CONTINUED*)

2.14 MANUAL DISTRIBUTOR 20.108.101C



2 REPLACEMENT PARTS (*CONTINUED*)

2.14 MANUAL DISTRIBUTOR 20.108.101C

20.108.100

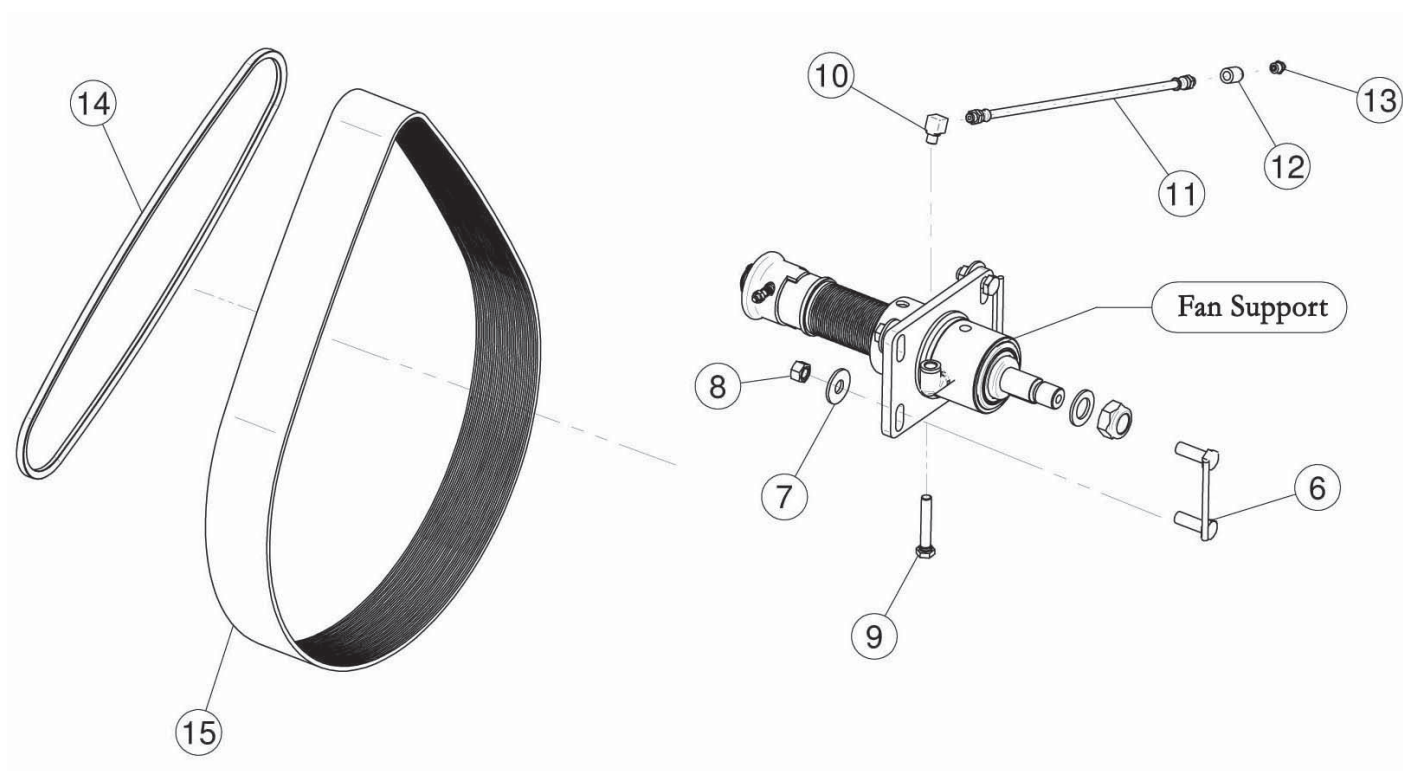
<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	21.069.000	Valve Body
2	1	21.074.000	INOX Manual Valve Pivot
3	1	21.073.000	Bloccaggio Fork
4	1	21.070.000	Manual Switch Valve Flange
5	1	21.075.000	Closing
6	1	21.076.000	Reserve Spring
7	1	21.077.000	Reserve Spring
8	2	AR.004.001	Rings of Stop Expel Them D.4
9	1	02.390.015	Lower Piattello Valve
10	3	02.390.009	Superior Piattello Valves
11	1	02.390.014	Washer 7.2 x 12 INOX
12	1	02.390.016	O-Ring
13	4	TCE.006.025	Screw M6 x 25
14	4	DA.006.0AG	Self Locking Nut - High M6
15	1	SE.003.020	Spring Pin D.3 L=20
16	1	21.089.000	Lever for Manual Switch

20.108.101C

1	2	20.108.100	Simple Valve Group
2	3	OR.003.156	O-Ring Gasket 39.34 x 2.62
3	2	21.078.000	Hosetail D.16
4	2	OR.000.130	22.22 x 2.62 O-Ring Gasket
5	1	21.071.000	Flange
6	1	21.072.000	Connector
7	8	RP.008.000	Washer D.8
8	4	TE.008.150	Bolt TE M8 x 150
9	4	DA.008.0AG	Self Locking Nut M8

2 REPLACEMENT PARTS (CONTINUED)

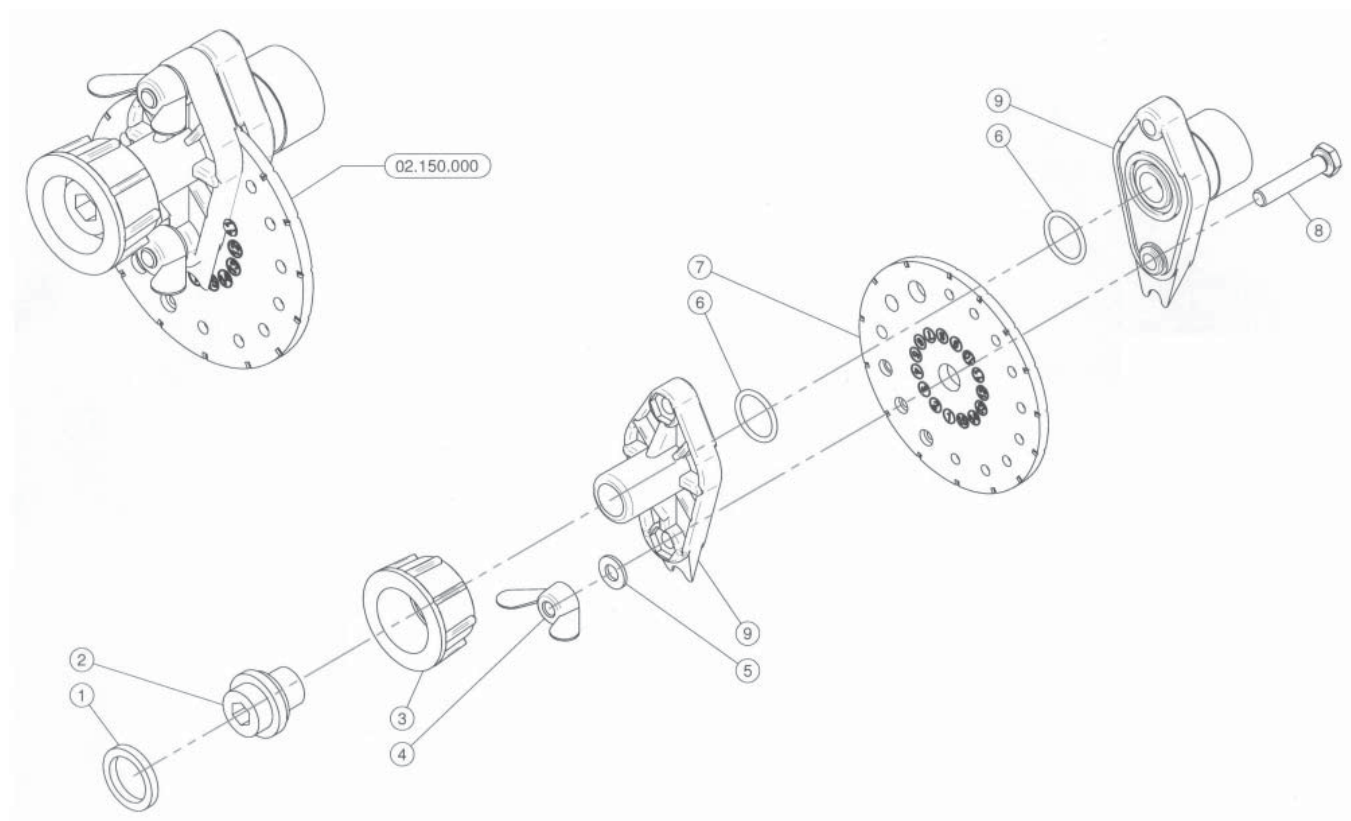
2.15 BELT ASSEMBLY



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
6	2	02.945.000	Back Cover Bracket
7	4	RP.012.036	Washer D12 x 36
8	4	D0.12.5587G	M12 Nut
9	1	TE.010.060T	Bolt TE M10 x 60
10	1	02.736.000	90 G. M10 x 1 Fitting
12	1	02.737.000	Adapter M10
13	1	ID.010.001	Grease Nipple
14	1	C0.500.03V	V-Belt 3V500
15	1	C0.650.J32	Drive Belt 650J32

2 REPLACEMENT PARTS (*CONTINUED*)

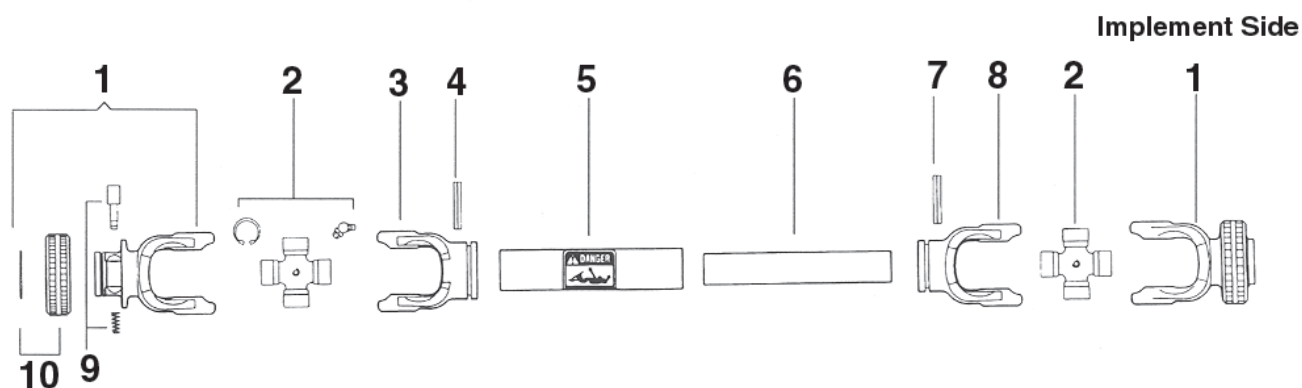
2.16 DIAL-A-RATE 02.150.000



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	1	02.349.000	17 x 23 x 3 Flat Gasket
2	1	02.117.000	Adaptor Nipple
3	1	2002030	3/4" Fly Nut
4	2	DE.OT.T.006	Wing Nut M6
5	2	RP.006.000	Washer D.6
6	2	OR.002.062	D.15.6 x 1.78 OR
7	1	02.148.000	Regulator Disk
8	2	TE.006.030I	Bolt M6 x 30 Bolt
9	1	02.147.500	Regulator Half Body

2 REPLACEMENT PARTS (*CONTINUED*)

2.17 AB6105 DRIVELINE ASSEMBLY



<u>REF.</u>	<u>QTY.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	2	5720H0355	RS Collar Yoke 1-3/8 6-Spline
2	2	41206	Cross Kit Assembly #6
3	1	204066851	Outer Tube Yoke #6
4	1	341042000R10	Roll Pin O.T. #6
5	1	225700860	Outer Drive Tube #6
6	1	225110860	Inner Drive Tube #6
7	1	341043000	Roll Pin I.T. #6
8	1	204056861	Inner Tube Yoke #6
9	2	66852	Quick Disconnect Pin Kit
10	2	403000001	RS Collar 5-6
	1	AS30130	Shield Kit With Bearings (not shown)

3 LIMITED WARRANTY



GEARMORE, INC., warrants each new Gearmore product to be free from defects in material and workmanship for a period of twelve (12) months from date of purchase to the original purchaser. This warranty shall not apply to implements or parts that have been subject to misuse, negligence, accident, or that have been altered in any way.

Our obligation shall be limited to repairing or replacement of any part, provided that such part is returned within thirty (30) days from date of failure to Gearmore through the dealer from whom the purchase was made, transportation charges prepaid.

This warranty shall not be interpreted to render us liable for injury or damages of any kind or nature, direct, consequential or contingent, to person or property. This warranty does not extend to loss of crops, loss because of delay in harvesting or any other expenses, for any other reasons.

Gearmore in no way warrants engines, tires, or other trade accessories, since these items are warranted separately by these respective manufacturers.

Gearmore reserves the right to make improvements in design or changes in specification at any time, without incurring any obligations to owners or units previously sold.

Please be advised that all warranty work done by your dealer must be approved by Gearmore before work begins.

GEARMORE, INC.
13477 Benson Ave.
Chino, CA 91710

Always refer to and heed machine operating warning decals on machine.

The serial number of this product is stored in our computer database, thus submitting a warranty registration card is not required.